

## Jotafloor Lines

### Product description

This is a two component chemically curing aliphatic polyurethane coating designed for line and traffic marking. It has a glossy finish with very good gloss retention. The product has excellent impact, abrasion and chemical resistance. To be used as a top coat in atmospheric environments including internal and external surfaces.

### Typical use

Recommended for line marking for parking bays, drive ways, kerb stones and zones.

### Approvals and certificates

Chemical resistance  
Pull off strength  
Water resistance  
Impact resistance  
Abrasion resistance  
UV resistance

Additional certificates and approvals may be available on request.

### Colours

according to colour card and Multicolor Industry tinting system (MCI)

### Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	63 ± 2 %
Gloss level (GU 60 °)	ISO 2813	gloss (70-85)
Flash point	ISO 3679 Method 1	30 °C
Density	calculated	1.4 kg/l
VOC-US/Hong Kong	US EPA method 24 (tested) (CARB(SCM)2007, SCAQMD rule 1113, Hong Kong)	323 g/l
VOC-EU	IED (2010/75/EU) (theoretical)	326 g/l
VOC-China	GB/T 23985-2009 (tested)	330 g/l
VOC-Korea	Korea Clean Air Conservation Act (tested) (Max. thinning ratio included)	385 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.

All data is valid for mixed paint.

Gloss description: According to Jotun Performance Coatings' definition.

The VOC values refer to white colour.

## Film thickness per coat

### Typical recommended specification range

Dry film thickness	50 - 100	µm
Wet film thickness	80 - 160	µm
Theoretical spreading rate	12.6 - 6.3	m <sup>2</sup> /l

Bright colours may need film thickness in the high end of the recommended specification range to achieve opacity.

Special effect colours may have diverging specification range. Refer to the Application Guide (AG) for additional information or contact your nearest Jotun office.

## Surface preparation

### Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Coated surfaces and Concrete	Clean, dry and undamaged compatible coating as per SSPC SP13/NACE NO 6 /ASTM D4258 -05 /ACI 503.6R-97/SSPC-TR 5/ICRI TECHNICAL GUIDELINE 03741/NACE02203	Clean, dry and undamaged compatible coating as per SSPC SP13/NACE NO 6 /ASTM D4258 -05 /ACI 503.6R-97/SSPC-TR 5/ICRI TECHNICAL GUIDELINE 03741/NACE02203

Laitance deposits are best removed by Planetary diamond disc grinder or by captive blasting followed by vacuum cleaning to remove dust debris. For old concrete, Jotun technical team should visit the site and appropriate surface preparation methodology should be recommended and that is to be followed. Substrate should be at least 28 days old and have moisture content not exceeding 5% and leave a clean, sound and stable base. The preferred method of abrading the substrate is dust free captive blasting or diamond grinding. To fill any blow holes or undulations in the substrate Jotafloor Filler or Jotafloor Filler Plus may be used.

## Application

### Application methods

The product can be applied by

Spray:	Use air spray or airless spray.
Brush:	Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.
Roller:	May be used. Care must be taken to achieve the specified dry film thickness.

### Product mixing ratio (by volume)

Jotafloor Lines Comp A	10 part(s)
Jotafloor Lines Comp B	1 part(s)

#### NO PART MIXING.

Use a slow speed drill and mixing paddle. The temperature of base and curing agent is recommended to be 18 °C or higher when the product is mixed. Part mixing of these components is not acceptable and will affect both performance and appearance of the finished floor. Mixing should be carried out using a heavy duty, slow-speed drill with appropriate mixing paddle attachment. The individual components should be thoroughly stirred to disperse any settlement, then the Comp A and Comp B packs should be mixed together. The entire contents of the hardener (B) container should be added to the base (A) and mixed together for two minutes until a homogeneous mix is obtained. When a homogenous state has been achieved split the mixed paint in to two separate containers and continue mixing both portions of the mix for a further 2 minutes.

### Thinner/Cleaning solvent

Thinner: Jotun Thinner No. 10

### Drying and Curing time

Substrate temperature	5 °C	10 °C	23 °C	40 °C
Surface (touch) dry	16 h	6 h	3.5 h	2 h
Walk-on-dry	24 h	14 h	7 h	4 h
Dry to over coat, minimum	24 h	14 h	7 h	4 h
Dried/cured for service	21 d	14 d	7 d	3 d

Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

### Induction time and Pot life

Paint temperature	23 °C
Pot life	1.5 h

## Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	120 °C	140 °C

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures.

## Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat: Epoxy Primer, epoxy and polyurethane coating.

## Packaging (typical)

	Volume (litres)	Size of containers (litres)
Jotafloor Lines Comp A	4.55 / 18.2	5 / 20
Jotafloor Lines Comp B	0.45 / 1.8	1 / 3

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

## Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

### Shelf life at 23 °C

Jotafloor Lines Comp A	48 month(s)
Jotafloor Lines Comp B	48 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

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## Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

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## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

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## Colour variation

When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Colour and gloss retention on topcoats/finish coats may vary depending on type of colour, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

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## Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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