# **Technical Data Sheet**



# **Jotashield Ace**

# **Product description**

#### Туре

A premium 100% acrylic emulsion exterior paint that is developed for the project market to protect buildings and houses from natural weathering. It protects your building exterior from fading caused by the weathering elements delivering good durability.

#### **Features and benefits**

UV Protected Colours - Ensure buildings stay protected with long lasting colours,

Dirt Resistance - Protecting buildings against pollution and soot,

Anti Algae and Fungal - Prevent unsightly growth and attacks of algae and fungal,

5 years performance - **Jotashield Ace** is tested and proven by external lab to offer longer lasting colours for up to 5 years.

#### **Recommended use**

For exterior application, suitable for new buildings or repainting.

#### **Substrate**

On concrete, masonry, plaster and brickwork.

### **Product data**

Packaging size	Packing may vary from country to country according to local requirements.
Colours	As per the colour card and available in Jotun Multicolor tinting system (Exterior range).
Solids by volume	38 ± 2 volume%

## **Application data**

#### Remarks

Handle with care. Stir well before use.

#### Application equipment / methods

By brush, roller, airless spray or conventional spray.

#### Guiding data for airless spray

Nozzle tip	0.021-0.027"
Spray angle degrees	65-80°
Pressure at nozzle	140 - 190 kg/cm <sup>2</sup> (2100 psi)

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#### Spreading rate per coat

#### Theoretical

12.7 m<sup>2</sup>/l - 9.5 m<sup>2</sup>/l

Spreading rate depends on film thickness applied, type of texture, surface porosity, imperfections, temperature, wastage during painting etc.

#### **Recommended film thickness per coat**

Wet	79	µm -	105	μm
Dry	30	µm -	40	μm

Film thickness will vary and are calculated as an average.

#### Thinner

Water

#### Dilution

The paint is ready to use after proper stirring. If thinning is required, water may be added up to a maximum of 5%.

#### **Conditions during application**

Apply at a temperature between 10°C - 35°C. The temperature of the substrate should be minimum 3°C above the dew point of the air. The temperature and the relative humidity should be measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying.

#### **Drying times**

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

Good ventilation (Outdoor exposure or free circulation of air)

Typical film thickness

One coat on top of inert substrate

The given data must be considered as guidelines only. The actual drying time and time before recoating may be shorter or longer, depending on the ambient temperature, film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc.

1. Recommended data given is, for recoating with the same generic type of paint.

2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied.

3. The surface should be dry and free from any contamination prior to application of the subsequent coat.

The drying time is measured by stated values: Relative Humidity (RH) 50 %			
Substrate temperature	10 °C	23 °C	40 °C
Surface (touch) dry	2 h	1 h	0.5 h
Hard dry	8 h	6 h	4 h
Dry to over coat, minimum	4 h	2 h	1 h

### **Directions for use**

#### Surface preparation

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The substrate must be sound, clean, dry and free from dust, oil, grease, laitance etc. All traces of form release agents/curing agents must be removed. A light sanding with suitable abrasive material is recommended before application. Any resulting dust/loose particles must be removed.

Other Surface: The coating may be used on other substrates.

Please contact your local sales representative for more information.

#### **Recommended paint system**

#### Primer

Cito Primer 09 or Jotashield Primer or Jotun Ultra Primer : 1 coat

#### **Topcoat**

Jotashield Ace : 2 coats

#### Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

## Certificates

ASTM G154:06 QUV-A requirement on Colour Retention Resistance.

SS345:1990 (1999) requirements on Xenon-Arc Accelerating Weathering Exposure

SS500:2002 requirements for Dirt Collection Index

SS345:1990 (1999) requirements on Algae Resistance Test

SS5:Part F5 (2013) requirement on Wet Scrub Resistance. Complies to Singapore Green Label

## Health and safety

Please observe the environmental and precautionary notices displayed on the container.

A Material Safety Data Sheet for the product has been issued. Detailed information regarding health and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet. **First-aid measures**, refer to section 4. **Handling and storage**, refer to section 7. **Transport information**, refer to section 14. **Regulatory information**, refer to section 15.

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### Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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