# **Technical Data Sheet**



# **QUICK Bengalack Grunning**

## **Product description**

#### **Type**

QUICK Bengalack Grunning (Arcanol) is an anti corrosive alkyd primer.

#### **Features and benefits**

QUICK Bengalack Grunning is a weather-resistant primer for metal/anti corrosive alkyd paint. The primer can also be used as topcoat, and will then give it a satin appearance.

#### Recommended use

To be used indoors and outdoors as protective primer on iron, steel, zinc and galvanized surfaces like corrugated sheet metal, etc. The primer can also be used on hard plastics. Can be used on surfaces where temperatures will not exceed 90 ° C.

### Product data

Packaging size According to the current price list. Some colors are only available in 0.75 liter

packaging.

Colors

Gloss level Silky matt.

Solids by volume  $45 \pm 2 \text{ volume}\%$ White

Specific gravity 1.28 White Closed cup: 36°C (96.8°F) Flash point

**VOC for Ready-for-Use** 

**Mixture** 

EU limit value for the product (cat. A/i): 500 g/l. The product contains max 500 g/

LVOC.

# **Application data**

## **Remarks**

Contents of tins with different production numbers should be mixed to avoid possible colour deviations. Stir well before use.

### **Application equipment / methods**

Flat brush or short-haired roller. Roller is not recommended for first coat. Spraying: For professional application

Stir well until the paint has a smooth consistency. Apply rich and evenly.

#### Guiding data for airless spray

Nozzle tip 0.017-0.021" Spray angle degrees 30-50°

Pressure at nozzle Min. 15 MPa (Min. 150 kg/cm<sup>2</sup>)

#### Spreading rate and film thickness

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	Spreading rate per coat (m²/liter)	Film thickness per coat (µm)	
		Wet (calculated)	Dry (calculated)
Recommended:	8 - 10	100 - 125	45 - 56

### **Thinner**

White Spirit.

## **Conditions during application**

Do not paint if there is a risk of condensation or rain and wait until the film is dry.

## **Drying times**

The drying time is affected by temperature, air humidity and film thickness.

The drying time is measured by stated values:			
Relative Humidity (RH)	50 %		
Air temperature	23 °C		
Substrate temperature	23 °C		
Recoatable, minimum	Ca 10 h		
Dry to use / careful use	Min. 24 h		
Excessive loads / fully cured	3-4 weeks		

## **Directions for use**

## **Surface preparation**

The substrate must be clean, sound and dry.

Substrate	Treatment	
New iron and steel:	Degrease with UNIVERSALTYNNER NR. 1 or QUICK Bengalack Avfetting Spray. Wash with BUTINOX Husvask og Kraftvask (diluted with water 1:10). Rinse with water. The substate must be completely dry before further treatment.	
Previously painted iron and steel:	Remove all rust, loose paint, grease and other contaminants. Existing paint should be sanded.  Wash with <b>BUTINOX Husvask og Kraftvask</b> (diluted with water 1:10). Rinse with water.  The substate must be completely dry before further treatment.	
Galvanised steel and light metals:	Degrease with UNIVERSALTYNNER NR. 1 or QUICK Bengalack Avfetting Spray. Wash with BUTINOX Husvask og Kraftvask diluted 1:5 with water. RINSE THOROUGHLY with fresh water! The substate must be completely dry before further treatment.	
Hard plastics and wood:	The substrate shall be free from grease and other contaminants. Wash with <b>BUTINOX Husvask og Kraftvask</b> . Rinse with water. The substate must be completely dry before further treatment.	

#### **Primer**

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2 coats QUICK Bengalack Grunning.

### **Topcoat**

**QUICK Bengalack Grunning** can be used as a topcoat, but an extra coat should then be applied (total of 3 coats).

## **Maintenance**

## **Storage**

In storage and in transport keep the container upright. Can be stored in freezing temperatures.

## **Disposal of waste**

Empty containers and residues of contents are delivered to municipal waste disposal or nearest environmental station.





# **Environmental labelling**



The product is tested after 3 days (RISE) according to the testing requirements set by BREEAM® NOR.

# **Health and safety**

Please observe the environmental and precautionary notices displayed on the container.

A Material Safety Data Sheet for the product has been issued.

Detailed information regarding health and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet.

First-aid measures, refer to section 4.

Handling and storage, refer to section 7.

Transport information, refer to section 14.

**Regulatory information**, refer to section 15.

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## **Miscellaneous**

#### **Contact information**

Jotun Danmark A/S Jernet 6 6000 Kolding

Tel: +45 76 30 32 00 Fax: +45 76 30 32 41 mail@jotun.dk

#### **Disclaimer**

The information in this document is given to the best of Scanox' knowledge, based on laboratory testing and practical experience. Scanox' products are considered as semi-finished goods and as such, products are often used under conditions beyond Scanox' control. Scanox cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Scanox reserves the right to change the given data without further notice.

Users should always consult Scanox for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the Norwegian (Norway) version will prevail.

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