

Tankguard Special

Product description

This is a two component polyamine cured phenolic/novolac epoxy coating. It has very good chemical resistance. Can be used as primer, mid coat or finish coat in atmospheric and immersed environments. Suitable for properly prepared carbon steel, galvanized steel and stainless steel substrates.

Typical use

Marine:

Designed as a part of an internal tank coating system for chemical tanks. This coating has very good resistance to a wide range of products. Refer to Marine Product Resistance List on www.jotunprl.com.

Colors

light grey, light red

Product data

| Property | Test/Standard | Description |
|-----------------------|---|---------------|
| Solids by volume | ISO 3251 | 63 ± 2 % |
| Gloss level (GU 60 °) | ISO 2813 | matt (0-35) |
| Flash point | ISO 3679 Method 1 | 77 °F (25 °C) |
| Density | calculated | 1.8 kg/l |
| VOC-US/Hong Kong | US EPA method 24 (tested) (CARB(SCM)2007, SCAQMD rule 1113, Hong Kong) | 2.67 lbs/gal |

The provided data is typical for factory produced products, subject to slight variation depending on color. All data is valid for mixed paint.

Gloss description: According to Jotun Performance Coatings' definition.

Film thickness per coat

Typical recommended specification range

| | | |
|----------------------------|--|--|
| Dry film thickness | 3 mils (80 µm) | - 6 mils (150 µm) |
| Wet film thickness | 5 mils (125 µm) | - 9 mils (240 µm) |
| Theoretical spreading rate | 320 ft ² /gal (7.9 m ² /l) | - 170 ft ² /gal (4.2 m ² /l) |

Maximum recommended film thickness is often exceeded in overlap zones and in difficult-to-spray areas. Total system film thickness must at no point exceed 23.6 mils (600 µm).

Surface preparation

To secure lasting adhesion to the subsequent product all surfaces shall be clean, dry and free from any contamination.

Optimum performance, including adhesion, corrosion protection, heat resistance and chemical resistance is achieved with recommended surface preparation.

Surface preparation summary table

| Substrate | Surface preparation | |
|------------------|--|--|
| | Minimum | Recommended |
| Carbon steel | Sa 2½ (ISO 8501-1) or NACE No. 2 / SSPC SP-10 | Sa 2½ (ISO 8501-1) or NACE No. 2 / SSPC SP-10 |
| Coated surfaces | Clean, dry and undamaged compatible coating | Clean, dry and undamaged compatible coating |
| Stainless steel | The surface shall be hand or machine abraded with non-metallic abrasives or bonded fibre machine or hand abrasive pads to impart a scratch pattern to the surface. | Abrasive blast cleaning to achieve a surface profile using non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile. |
| Galvanized steel | The surface shall be clean, dry and appear with a rough and dull profile. | Sweep blast-cleaning using non-metallic abrasive leaving a clean, rough and even pattern. |

Application

Application methods

The product can be applied by

- Spray: Use airless spray.
- Brush: Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.
- Roller: Roller application only to be used for scallops, ratholes, small pipes etc.

Product mixing ratio (by volume)

| | |
|--------------------------|-----------|
| Tankguard Special Comp A | 3 part(s) |
| Tankguard Special Comp B | 1 part(s) |

Thinner/Cleaning solvent

Thinner: Jotun Thinner No. 23

Guiding data for airless spray

Nozzle tip (inch/1000): 17-21
Pressure at nozzle (minimum): 150 bar / 2100 psi

Drying and Curing time

Temperatures:

-10°C = 14°F / -5°C = 23°F / 0°C = 32°F / 5°C = 41°F / 10°C = 50°F / 15°C = 59°F / 23°C = 73°F / 35°C = 95°F / 40°C = 104°F / 100°C = 212°F

| Substrate temperature | 0 °C | 5 °C | 10 °C | 15 °C | 23 °C | 40 °C |
|-----------------------------|------|------|-------|-------|-------|-------|
| Surface (touch) dry | 10 h | 5 h | 4 h | 3 h | 2 h | 1 h |
| Walk-on-dry | 30 h | 14 h | 10 h | 8 h | 6 h | 4 h |
| Dried to over coat, minimum | 24 h | 10 h | 8 h | 6 h | 4 h | 2 h |
| Dried/cured for service | 21 d | 14 d | 10 d | 8 d | 6 d | 3 d |
| Dried/cured for immersion | 10 d | 7 d | 5 d | 4 d | 3 d | 2 d |

For maximum overcoating intervals, refer to the Application Guide (AG) for this product.

Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.

Hot cure is optional but is needed to carry certain aggressive cargoes. Please see Jotun Marine Tank Coating Notes section III for details.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

Dried/cured for immersion: Minimum time before the coating can be permanently immersed in sea water.

Induction time and Pot life

Temperatures: 15°C = 59°F / 23°C = 73°F

| Paint temperature | 23 °C |
|-------------------|--------|
| Induction time | 10 min |
| Pot life | 2 h |

Reduced at higher temperatures.

Heat resistance

| | Temperature | |
|---------------------|-------------|--------|
| | Continuous | Peak |
| Dry, atmospheric | 140 °C | 160 °C |
| Immersed, sea water | 70 °C | 90 °C |
| Immersed, crude oil | 80 °C | 90 °C |

Further resistance information can be found in Marine Product Resistance List available on Jotun's website, or contact your local Jotun office.

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures.

Note that the coating will be resistant to various immersion temperatures depending on the specific chemical and whether immersion is constant or intermittent. Heat resistance is influenced by the total coating system. If used as part of a system, ensure all coatings in the system have similar heat resistance.

Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat: itself only

Subsequent coat: itself only

Packaging (typical)

| | Volume (liters) | Size of containers (liters) |
|--------------------------|--------------------|--------------------------------|
| Tankguard Special Comp A | 15 | 20 |
| Tankguard Special Comp B | 5 | 5 |

The volume stated is for factory made colors. Note that local variants in pack size and filled volumes can vary due to local regulations.

Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 73°F (23 °C)

| | |
|--------------------------|-------------|
| Tankguard Special Comp A | 24 month(s) |
| Tankguard Special Comp B | 24 month(s) |

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

Note

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

Color variation

When applicable, products primarily meant for use as primers or antifoulings may have slight color variations from batch to batch. Such products may fade and chalk when exposed to sunlight and weathering.

Color and gloss retention on topcoats/finish coats may vary depending on type of color, exposure environment such as temperature, UV intensity etc., and application quality. Contact your local Jotun office for further information.

Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.
