

Megayacht Imperial XTR

Product description

This is a one component chemically hydrolysing silyl acrylate antifouling coating. It provides excellent fouling protection and hull performance. This is achieved through highly predictable and stable self polishing characteristics reducing hull deterioration, friction and speed loss. The initial smooth surface provides a very good out of dock performance. To be used as finish coat in immersed environments only. It can be applied at sub zero surface temperatures.

Typical use

Recommended for underwater hull in newbuilding and drydocking. Specially designed as a premium solution for vessels with low activity and slow steaming. Recommended solution for areas with high fouling exposure, such as sea chest, to minimise risk of invasive species. This product provides optimum hull protection in fouling intensive waters or in trades with long lay-ups. The product is designed for large sailing and motor yachts with service periods up to 36 months as part of a complete coating system.

Typical trade

Designed for both global and coastal trade. Recommended for exposure to both sea and fresh water during newbuilding outfitting.

Approvals and certificates

Compliant with IMO Antifouling System Convention AFS/CONF/26 + IMO MEPC.331(76).

Additional certificates and approvals may be available on request.

Colors

black, dark blue, dark red

Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	58 ± 2 %
Flash point	ISO 3679 Method 1	77 °F (25 °C)
Density	calculated	1.98 kg/l

Region	Regulation	Test Standard	VOC Value
US	CARB(SCM)2020 / SCAQMD rule 1113	Calculated	3.2 lbs/gal

The provided data is typical for factory produced products, subject to slight variation depending on color.

Film thickness per coat

Typical recommended specification range

Dry film thickness	3 mils (75 µm)	7 mils (175 µm)
Wet film thickness	5 mils (130 µm)	12 mils (305 µm)
Theoretical spreading rate	310 ft ² /gal (7.7 m ² /l)	130 ft ² /gal (3.3 m ² /l)

Max total DFT for multiple coats in the antifouling system: 300 µm

Surface preparation

Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Coated surfaces	<p>New tie coat or new antifouling: Remove any contamination that could interfere with the intercoat adhesion. Exceeding maximum recoat intervals will require cleaning/abrading and/or application of additional coats, depending on condition.</p> <p>Aged antifouling with leached layer: Removal by thorough fresh water washing at minimum nozzle pressure 2900 psi (200 bar).</p>	<p>New tie coat or new antifouling: Remove any contamination that could interfere with the intercoat adhesion. Exceeding maximum recoat intervals will require cleaning/abrading and/or application of additional coats, depending on condition.</p> <p>Aged antifouling with leached layer: Removal by thorough fresh water washing at minimum nozzle pressure 4930 psi (340 bar).</p>

Application

Application methods

The product can be applied by

- Spray: Use airless spray.
- Brush: May be used. Care must be taken to achieve the specified dry film thickness.

Roller: May be used. However when using roller application care must be taken to apply sufficient material in order to achieve the specified dry film thickness.

Product mixing

Single pack

Stir/mix thoroughly with a power agitator before application.

Thinner/Cleaning solvent

Thinner: Jotun Thinner No. 7

Guiding data for airless spray

Nozzle tip (inch/1000): 21-31
Pressure at nozzle (minimum): 150 bar/2100 psi

Drying and Curing time

Temperatures:

-10°C = 14°F / -5°C = 23°F / 0°C = 32°F / 5°C = 41°F / 10°C = 50°F / 15°C = 59°F / 23°C = 73°F / 35°C = 95°F / 40°C = 104°F / 100°C = 212°F

Substrate temperature	-10 °C	0 °C	10 °C	23 °C	40 °C
Surface (touch) dry	5 h	2 h	45 min	30 min	30 min
Dried to over coat, minimum	24 h	16 h	9 h	7 h	6 h
Dried/cured for immersion	36 h	24 h	10 h	9 h	8 h

When three or more antifouling coats are applied in rapid succession it is recommended to double the time for immersion.

Drying and curing times are determined under controlled temperatures and relative humidity below 85%, and at the typical DFT for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for immersion: Minimum time before the coating can be permanently immersed in sea water.

Recommended type of primer

Anticorrosive primer system suitable for purpose. Recommended tie coat for the subsequent antifouling coat is Safeguard Universal ES, Safeguard Plus, Safeguard Universal ES AV or Megasealer.

Packaging (typical)

Volume

Size of containers

	(liters)	(liters)
Megayacht Imperial XTR	20	20

The volume stated is for factory made colors. Note that local variants in pack size and filled volumes can vary due to local regulations.

Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 73°F (23 °C)

Megayacht Imperial XTR	12 month(s)
------------------------	-------------

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

Note

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

Color variation

When applicable, products primarily meant for use as primers or antifoulings may have slight color variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Color and gloss retention on topcoats/finish coats may vary depending on type of color, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

Disclaimer

Technical Data Sheet

Megayacht Imperial XTR



The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.
