

## JOTAPROFF Tre-Snickerier 40

### Product description

#### Type

Waterborne, semi gloss acrylic paint with low odour, for indoor use in dry rooms.

#### Recommended use

Middle and Topcoat on panels, MDF, furniture, doors, trimmings and moldings.  
Remember that matte surfaces are more sensitive to scratching than glossy surfaces.

### Product data

<b>Packaging size</b>	0,75 L (filling level 0,68 L) and 3 L (filling level 2.7 L)
<b>Base availability</b>	White, A, B and C
<b>Tinting</b>	Bases must be tinted using <b>Jotun Multicolor</b> . Up to 10 % with <b>Jotun Multicolor</b> colorants. The quality of a tinted product will reduce when stored more than one year.
<b>Colors</b>	White base may be used untinted as White.
<b>Gloss level</b>	40 semi gloss
<b>Generic type</b>	Waterborne acrylic paint.
<b>Solids by volume</b>	38 ± 2 volume% White
<b>pH value</b>	8.3 to 9.3
<b>Flash point</b>	100 °C
<b>VOC for Ready-for-Use Mixture</b>	EU limit value for the product (cat. A/d): 130 g/l. The product contains max 90 g/l VOC.

### Application data

#### Remarks

Contents of tins with different production numbers should be mixed.  
Stir well before use.

#### Application equipment / methods

Brush, roller or spray.  
Apply rich and evenly.

#### Guiding data for airless spray

<b>Nozzle tip</b>	0.53 mm (0.021")
<b>Spray angle degrees</b>	65–80°
<b>Pressure at nozzle</b>	15 MPa (150 kg/cm <sup>2</sup> )

## Spreading rate and film thickness

Spreading rate per coat (m <sup>2</sup> /liter)	Film thickness per coat (µm)	
	Wet (calculated)	Dry (calculated)
8 - 10	100 - 125	38 - 48

## Cleaning of painting tools

Water and **JOTUN Penselrens**.

## Thinner

The product is ready to use and should not be thinned.

## Conditions during application

Temperature of substrate and air must be minimum +10 °C. Air RH max. 70 %.

## Drying times

Drying times deviate because of changes in temperature, air humidity, air circulation and film thickness.

The drying time is measured by stated values:

Relative Humidity (RH) 50 %

Air temperature 23 °C

Substrate temperature 23 °C

Surface (touch) dry	1 h
Recoatable, minimum	4 h
Dry to use	24 h
Fully cured	4 weeks

## Directions for use

### Surface preparation

The substrate must be clean, sound and dry: Clean with **JOTUN Spesialvask før maling**. Use gloves. Sand glossy surfaces. Yellowed wood has to be sanded and cleaned with **JOTUN Spesialrens gulnet panel**. Sand down previously painted, old glossy/semi glossy paint with suitable abrasive paper and remove dust.

### Pretreatment

Bare metal to be primed with 1 x **QUICK Bengalack Grunning**.

### Primer

New or yellowed woodwork: 2 x JOTUN Kvist- og sperregrunning. To be filled and sanded. Glossy surfaces: 1 x **JOTUN Heftgrunning Universal**. Surfaces discoloured by soot, nicotine etc.: 1-2 x JOTUN Kvist- og sperregrunning.

### Topcoat

2 x JOTAPROFF Tre-Snickerier 40

## Cleaning

**JOTUN Spezial wipen** is recommended to clean spillage. **JOTUN Spezial wipen** is a convenient washing/cleansing wipe for use before and during paint work.

## Maintenance

Newly painted surfaces must not be cleaned the first four weeks (the product's curing time). If cleaning is necessary, the pH of the detergent must not exceed pH 9. **JOTUN Spezialvask før maling** is recommended. For daily cleaning the temperature of the wash water must be <40 °C.

## Storage

In storage and in transport keep the container frost free and upright.

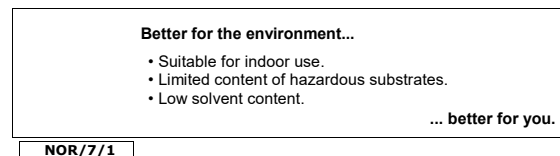
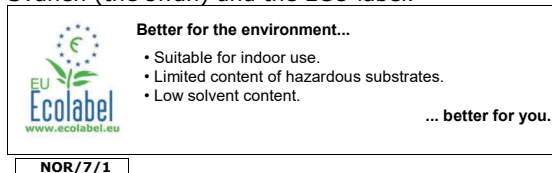
## Disposal of waste

Liquid paint must not be emptied into drains or watercourses. It must be delivered to an approved local environmental protection station.



## Environmental labelling

The product is recognized by Miljømerking Norge, and conforms with the demands of the environmental labels Svanen (the swan) and the ECO label.



## Health and safety

Please observe the environmental and precautionary notices displayed on the container.

A Material Safety Data Sheet for the product has been issued.

Detailed information regarding health and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet.

**First-aid measures**, refer to section 4.

**Handling and storage**, refer to section 7.

**Transport information**, refer to section 14.

**Regulatory information**, refer to section 15.

## Miscellaneous

### Contact information

Jotun A/S  
Box 2021  
NO-3202 Sandefjord  
Norway

Tel.: +47 33 45 70 00

### Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (Eng) version will prevail.