Technical Data Sheet



QUICK Bengalack Metallgrunning

Product description

Type

QUICK Bengalack Metallgrunning (Arcanol) is a weather-resistant primer for metal/anti corrosive alkyd paint.

Recommended use

To be used indoors and outdoors as protective coating on iron, steel, zinc and galvanized surfaces like corrugated sheet metal, etc. The primer can also be used on hard plastics. Can be used on surfaces where temperatures will not exceed 90 ° C. The primer can also be used as topcoat, and will then give it a satin appearance.

Product data

Packaging size 0.75 L and 3 L. Some colors are only available in 0.75 liter packaging.

Colors 0.75 L: White, Black, Grey, Metal Grey, Zinc, Maroon.

3 L: White, Black, Grey.

Gloss level Silky matt.

White Solids by volume $45 \pm 2 \text{ volume}\%$

Specific gravity 1.25 White

36 °C Flash point

VOC for Ready-for-Use

EU limit value for the product (cat. A/i): 500 g/l. The product contains max 500 g/ Mixture I VOC.

Application data

Remarks

Contents of tins with different production numbers should be mixed to avoid possible colour deviations. Stir well before use.

Application equipment / methods

Flat brush or short-haired roller.

Stir well until the paint has a smooth consistency. Apply rich and evenly.

Guiding data for airless spray

0.017-0.021" Nozzle tip 40-50° Spray angle degrees

Pressure at nozzle Min. 15 MPa (Min. 150 kg/cm²)

Spraying: For professional application only.

Spreading rate and film thickness

Spreading rate per coat (m²/liter)

Film thickness per coat (μm)

Wet (calculated) Dry (calculated)

Date of issue: 26.10.2020 Product code: Product family: 9QP Page: 1/3

Technical Data Sheet QUICK Bengalack Metallgrunning



Recommended: 8 - 10 100 - 125 45 - 56

Thinner

White Spirit.

Conditions during application

Do not paint if there is a risk of condensation or rain and wait until the film is dry.

Drying times

The drying time is affected by temperature, air humidity and film thickness.

The drying time is measured by stated values:			
50 %			
23 °C			
23 °C			
Ca 10 h			
Min. 24 h			
	50 % 23 °C 23 °C Ca 10 h	50 % 23 °C 23 °C Ca 10 h	50 % 23 °C 23 °C Ca 10 h

Directions for use

Surface preparation

The substrate must be clean, sound and dry.

New iron and steel:	Wash with BUTINOX Husvask og Kraftvask (diluted with water 1:10). Rinse with water. The substate must be completely dry before further treatment.
Previously painted iron and steel:	Remove all rust, loose paint, grease and other contaminants. Wash with BUTINOX Husvask og Kraftvask (diluted with water 1:10). Rinse with water. The substate must be completely dry before further treatment.
Galvanised steel and light metals:	Degrease with UNIVERSALTYNNER NR. 1 . Wash with BUTINOX Husvask og Kraftvask diluted 1:5 with water. RINSE THOROUGHLY with fresh water! The substate must be completely dry before further treatment.
Hard plastics:	The substrate shall be free from grease and other contaminants. Wash with BUTINOX Husvask og Kraftvask . Rinse with water. The substate must be completely dry before further treatment.

Primer

2 coats QUICK Bengalack Metallgrunning.

Topcoat

QUICK Bengalack Metallgrunning can be used as a topcoat, but an extra coat should then be applied (total of 3 coats).

Date of issue: 26.10.2020 Product code: 22140 Product family: 9QP Page: 2/3

Technical Data Sheet QUICK Bengalack Metallgrunning



Maintenance

Storage

In storage and in transport keep the container upright. Can be stored in freezing temperatures.

Disposal of waste

Empty containers and paint residues must be delivered at community waste disposal or the nearest recycling center.





Health and safety

Please observe the environmental and precautionary notices displayed on the container.

A Material Safety Data Sheet for the product has been issued.

Detailed information regarding health and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet.

First-aid measures, refer to section 4.

Handling and storage, refer to section 7.

Transport information, refer to section 14.

Regulatory information, refer to section 15.

Miscellaneous

Contact information

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Disclaimer

The information in this document is given to the best of Scanox' knowledge, based on laboratory testing and practical experience. Scanox' products are considered as semi-finished goods and as such, products are often used under conditions beyond Scanox' control. Scanox cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Scanox reserves the right to change the given data without further notice.

Users should always consult Scanox for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the Norwegian (Norway) version will prevail.

Date of issue: 26.10.2020 Product code: 22140 Product family: 9QP Page: 3/3

This technical data sheet supersedes those previously issued.

The Technical Data Sheet (TDS) is recommended to be read in conjunction with the Safety Data Sheet (SDS) for this product. For your nearest local Scanox office, please visit our website at www.scanox.no.