

### **Gardex EcoPrimer**

## **Product description**

#### **Type**

A premium and environmetally friendly water-based acrylic primer that promotes better paint adhesion to wood and metal surfaces, and provides optimum protection in combination with Gardex EcoGloss.

#### **Features and benefits**

Ultra Low VOC - Surpasses international and local green buildings certification to provides better air quality indoors and outdoors.

Low Odour - Paint odour is low during and after application making the property ready for occupancy in shorter period.

Fast Drying - Convenient and quick drying solution that saves time, energy and manpower.

Anti Rust - Extends the beauty and durability of metal by protecting it from corrosion.

Tanning Blocking - Blocks wood tanning from penetrating to the topcoat so as to maintain the beautiful appearance.

Formulated without Harmful Chemicals - Free from harmful chemicals such as APEO, formaldehyde, heavy metals and has low volatile organic compound (VOC).

#### **Recommended use**

Suitable for interior and exterior ambiances, for both new and painted substrates (even on existing alkyd paints which is in good condition.

#### **Substrate**

On wood and metal surfaces.

#### **Product data**

Packaging size 5L.

Colours White.

**Solids by volume** 36 ± 2 volume%

Specific gravity

**Flash point** Not available.

## Application data

#### **Remarks**

Handle with care. Stir well before use.

#### Application equipment / methods

By brush, roller, airless spray or conventional spray.

#### Guiding data for airless spray

Nozzle tip 0.021-0.027" Spray angle degrees 65-80°

Date of issue: 08.02.2018 Product code: 20040 Page: 1/4

This Technical Data Sheet supersedes those previously issued.

## Technical Data Sheet Gardex EcoPrimer



Pressure at nozzle 140 - 190 kg/cm<sup>2</sup> (2100 psi)

#### Spreading rate per coat

Theoretical Spreading rate per coat (m<sup>2</sup>/l): 7.2 - 12

Spreading rate depends on film thickness applied, type of texture, surface porosity, imperfections, temperature, wastage during painting etc.

#### Recommended film thickness per coat

Dry film thickness : 30 - 50 microns ( $\mu$ m) Wet film thickness : 83 - 139 microns ( $\mu$ m)

Film thickness will vary and are calculated as an average.

#### **Thinner**

Water

#### **Dilution**

The paint is ready to use after proper stirring. If thinning is required, water may be added up to a maximum of 5%.

#### **Conditions during application**

The temperature of the substrate should be minimum 10 °C and at least 3 °C above the dew point of the air, measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying.

#### **Drying times**

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly.

Good ventilation (Outdoor exposure or free circulation of air)

Typical film thickness

One coat on top of inert substrate

The given data must be considered as guidelines only. The actual drying time and time before recoating may be shorter or longer, depending on the ambient temperature, film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc.

- 1. Recommended data given is, for recoating with the same generic type of paint.
- 2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied.
- 3 . The surface should be dry and free from any contamination prior to application of the subsequent coat.

#### The drying time is measured by stated values: Relative Humidity (RH) 50 % 40 °C 10 °C 23 °C Substrate temperature 0.5 h Surface (touch) dry 2 h 1 h Hard dry 8 h 6 h 4 h 2 h Dry to over coat, minimum 1 h

Date of issue: 08.02.2018 Product code: 20040 Page: 2/4

## Technical Data Sheet Gardex EcoPrimer



### **Directions for use**

#### **Surface preparation**

The substrate must be sound, clean, dry and free from dust, oil, grease, laitance etc. All traces of form release agents/curing agents must be removed. A light sanding with suitable abrasive material is recommended before application. Any resulting dust/loose particles must be removed.

#### **Recommended paint system**

#### **Primer**

Gardex EcoPrimer: 1 coat

Remark: For dark wood, it is recommended to use 2 coats of primer to achieve good tannin blocking property.

#### **Topcoat**

Gardex EcoGloss: 2 coats

#### **Storage**

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

#### **Certificates**

Complies to Singapore Green Label, Malaysia SIRIM Eco-Label.

#### **Tests**

Volume Solids % measured according to ISO 3233:1998 (E).

## **Health and safety**

Please observe the environmental and precautionary notices displayed on the container.

A Material Safety Data Sheet for the product has been issued.

Detailed information regarding health and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet.

First-aid measures, refer to section 4.

Handling and storage, refer to section 7.

Transport information, refer to section 14.

Regulatory information, refer to section 15.

Date of issue: 08.02.2018 Product code: 20040 Page: 3/4

# **Technical Data Sheet Gardex EcoPrimer**



### **Disclaimer**

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

Date of issue: 08.02.2018 Product code: 20040 Page: 4/4