

## Roofcoat

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### Product description

#### Type

This product is a waterproofing, flexible, thick exterior emulsion coating.

#### Features and benefits

Has the ability of bridging the cracks and forms a seamless layer with excellent bonding. Well suits to protect expanded polyurethane foam from deterioration by U. V. rays.

#### Recommended use

Recommended for roof protection.

#### Substrate

Cement plaster, concrete, block work, rendered surfaces etc.

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### Product data

<b>Packaging size</b>	18L		
<b>Colours</b>	White		
<b>Solids</b>	50 ± 2	volume%	Theoretical
<b>Specific gravity</b>	1,37	kg/l	Theoretical
<b>VOC</b>	0	g/l	ISO 11890 EU

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### Application data

#### The product can be applied by

Roller : Recommended.

Spray : Use airless spray or conventional spray.

Brush : Recommended.

Nylon or steel trowel.

#### Guiding data for airless spray

<b>Nozzle tip</b>	0.021" - 0.027"
<b>Spray angle degrees</b>	65-80°
<b>Pressure at nozzle</b>	140 - 190 kg/cm <sup>2</sup> (2100 psi)

#### Conditions during application

The temperature of the substrate should be minimum 10 °C and at least 3 °C above the dew point of the air, measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying.

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### Recommended film thickness per coat

<b>Dry</b>	Minimum	275 µm
<b>Dry</b>	Maximum	550 µm
<b>Dry</b>	Typical	400 µm
<b>Wet</b>	Minimum	550 µm
<b>Wet</b>	Maximum	1100 µm
<b>Wet</b>	Typical	800 µm

Film thickness will vary and is calculated as average.

### Spreading rate per coat

<b>Theoretical</b>	Minimum	0,9 m <sup>2</sup> /l
<b>Theoretical</b>	Maximum	1,8 m <sup>2</sup> /l
<b>Theoretical</b>	Typical	1,25 m <sup>2</sup> /l

Spreading rate depends on film thickness applied, type of texture, surface porosity, imperfections, temperature, wastage during painting etc.

Maximum spread rate per coat is obtained at minimum dry film thickness and vice versa.

### Thinner

Water

### Dilution

Maximum 10 %

### Cleaning of painting tools

Water

### Drying times

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly.

1. Recommended data given is, for recoating with the same generic type of paint.
2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied.
3. The surface should be dry and free from any contamination prior to application of the subsequent coat.

<b>Relative Humidity (RH)</b>	50 %	50 %	50 %
<b>Substrate temperature</b>	10 °C	23 °C	40 °C
<b>Surface (touch) dry</b>	16 h	8 h	6 h
<b>Hard dry</b>	48 h	24 h	18 h
<b>Dried to over coat, minimum</b>	48 h	24 h	18 h

## Directions for use

### Surface preparation

The substrate must be sound, clean, dry and free from dust, oil, grease, laitance etc. All traces of foam release agents must be removed. A light sanding with suitable abrasive material is recommended before application. Any resulting dust/loose particles must be removed.

### Recommended paint system

### Topcoat

Roofcoat : 2 Coats

### Remarks

Contents of packaging with different batch numbers must be mixed together before use.

Please refer to the Decorative Sales Department for technical advice.

In order to achieve the best results, a laminated system of Roofcoat/Glassfibre matting/Roofcoat should be used, with the glassfibre being embedded into the first coat of Roofcoat while still wet.

## Health and safety

Please observe the environmental and precautionary notices displayed on the container.

A Material Safety Data Sheet for the product has been issued.

Detailed information regarding health- and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet.

First-aid measures, refer to section 4.

Handling and storage, refer to section 7.

Transport information, refer to section 14.

Regulatory information, refer to section 15.

## Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.