# Pilot WF

## Product description

This is a one component waterborne acrylic emulsion coating. It is a versatile, fast drying product for exterior and interior use. It has a semi gloss finish with good color and gloss retention. Dries down to 50 °F (10 °C). Ideal for new construction or maintenance where fast dry to handle and over coating times are required. To be used as topcoat in atmospheric environments. It is part of a complete waterborne system with a recommended Jotun waterborne primer. This product is part of a complete system which is certified not to spread surface flames.

### Typical use

Protective:
Suitable as topcoat in systems for a wide range of industrial structures, structural steel, piping and concrete. Recommended for refineries, power plants, bridges, buildings and mining equipment. Recommended for accommodation and working spaces.

Marine:
Suitable as topcoat in systems for a wide range of marine structures. Recommended for accommodation and engine rooms.

### Approvals and certificates

This product contributes to the Green Buildings Standard credits. Please see section Green Building Standards.

When used as part of an approved scheme, this material has the following certification:
- Low Flame Spread in accordance with EU Directive for Marine Equipment. Approved in accordance with parts 5 and 2 of Annex 1 of IMO 2010 FTP Code, or Parts 5 and 2 of Annex 1 of IMO FTPC when in compliance with IMO 2010 FTP Code Ch. 8

Consult your Jotun representative for details.

Additional certificates and approvals may be available on request.

### Other variants available

Pilot WF Alu

Refer to separate TDS for each variant.

### Colors

This product is tintable in a wide range of colors in Jotun's Multicolor Decorative (MCD) system.

## Product data

| Property | Test/Standard | Description |
|---|---|---|
| Solids by volume | ISO 3233 | 39 ± 2 % |
| Gloss level (GU 60 °) | ISO 2813 | semi gloss (35-70) |
| Flash point | ISO 3679 Method 1 | 214 °F (101 °C) |
| Density | calculated | 1.2 kg/l |

| Region | Regulation | Test Standard | VOC Value |
|---|---|---|---|
| US | CARB(SCM)2020 / SCAQMD rule 1113 | Calculated | 1.03 lbs/gal |

The provided data is typical for factory produced products, subject to slight variation depending on color.

Gloss description: According to Jotun Performance Coatings' definition.

The VOC values refer to white colour.

# Film thickness per coat

**Typical recommended specification range**

| | | |
|---|---|---|
| Dry film thickness | 1.6 mils (40 µm) | 3 mils (80 µm) |
| Wet film thickness | 4 mils (105 µm) | 8 mils (205 µm) |
| Theoretical spreading rate | 400 ft²/gal (9.8 m²/l) | 200 ft²/gal (4.9 m²/l) |

Bright colors may need film thickness in the high end of the recommended specification range to achieve opacity.

# Surface preparation

### Surface preparation summary table

| | Surface preparation | |
|---|---|---|
| **Substrate** | **Minimum** | **Recommended** |
| Coated surfaces | Clean, dry and undamaged compatible coating | Clean, dry and undamaged compatible coating |

# Application

## Application methods

The product can be applied by

| | |
|---|---|
| Spray: | Use airless spray. |
| Brush: | Recommended for stripe coating and small areas, care must be taken to achieve the specified dry film thickness. |
| Roller: | Use a suitable roller. However when using roller application care must be taken to apply sufficient material in order to achieve the specified dry film thickness. |

## Product mixing

Single pack

## Thinner/Cleaning solvent

Thinner: Water

## Guiding data for airless spray

Nozzle tip (inch/1000): 13-19

Pressure at nozzle (minimum): 150 bar/2100 psi

# Drying and Curing time

Temperatures:
-10°C = 14°F / -5°C = 23°F / 0°C = 32°F / 5°C = 41°F / 10°C = 50°F / 15°C = 59°F / 23°C = 73°F / 35°C = 95°F / 40°C = 104°F / 100°C = 212°F

| Substrate temperature | 50 °F | 73 °F | 104 °F |
|---|---|---|---|
| Surface (touch) dry | 30 min | 25 min | 15 min |
| Walk-on-dry | 2 h | 1 h | 1 h |
| Dried to over coat, minimum | 3 h | 1.5 h | 1 h |

For maximum overcoating intervals, refer to the Application Guide (AG) for this product.

Drying and curing times are determined under controlled temperatures and relative humidity below 75 %, and at average of the DFT range for the product.

The recommended Relative Humidity range is 30-75 %.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

# Heat resistance

| | Temperature | |
|---|---|---|
| | Continuous | Peak |
| Dry, atmospheric | 70 °C | 80 °C |

The dry coating film will be gradually softer as temperature increases. Correct procedures for handling and stacking must be established, depending on environmental conditions. Protective properties will not be influenced.

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures.

## Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat: acrylic, epoxy

## Additional information

Procedure for preparation and cleaning of application equipment

To avoid solvent contamination of the waterborne paint the spraying equipment has to be conditioned before use. All equipment containing solvents in the pump, hoses and gun have to be thoroughly cleaned according to the following instructions.
If the application equipment is made in stainless steel, designed for and only used for application of waterborne coatings this preparation and cleaning procedure is not needed.

Before spraying:
Circulate Jotun Thinner No. 17 through the equipment and hoses. Then Jotun Thinner No. 4 before fresh clean water.

After spraying:
Clean the equipment and hoses with water and alkaline detergent, then circulate Jotun Thinner No. 4 and finally Jotun Thinner No. 17.

## Packaging (typical)

| | Volume (liters) | Size of containers (liters) |
|---|---|---|
| Pilot WF | 5 / 20 | 5 / 20 |

The volume stated is for factory made colors. Note that local variants in pack size and filled volumes can vary due to local regulations.

## Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Protect from freezing at all times during storage and transport.

### Shelf life at 73°F (23 °C)

Pilot WF 24 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

## Green Building Standards

This product contributes to Green Building Standard credits by meeting the following specific requirements:

LEED®v4 (2013)/LEED®v4.1 (2020)
EQ credit: Low emitting materials
- VOC content for Industrial Maintenance Coatings (250 g/l) (CARB(SCM)2007) and emission 0.5 - 5.0 mg/m³ (CDPH method 1.2).
MR credit: Building product disclosure and optimization
- Material Ingredients, Option 2: Material Ingredient Optimization, International Alternative Compliance Path - REACH optimization: Fully inventoried chemical ingredients to 100 ppm and not containing substances on the REACH Authorization list – Annex XIV, the Restriction list – Annex XVII and the SVHC candidate list.
- Environmental Product Declarations. Product-specific Type III EPD (ISO 14025;21930, EN 15804).

LEED® (2009)
- IEQ Credit 4.2: The VOC requirements of Green Seal Standard GC-03, 1997.

BREEAM® International (2016)
- Hea 02: VOC emission CDPH method 1.2 (2017)) and the VOC content for One-pack performance coatings (100 g/l).
- Mat 01: Product-specific Type III EPD (ISO 14025;21930, EN 15804).

BREEAM® International (2013)
- Hea 02: VOC content for One-pack performance coating WB (140 g/l) (EU Directive 2004/42/CE)

BREEAM® NOR (2012/2016)
- Hea 9/02: VOC content for One-pack performance coating WB (140 g/l) (EU Directive 2004/42/CE) and emission demands (ISO 16000-series).
- Mat 1.5/01: This product Safety Data Sheet confirms that the product does not contain any substances on the Norwegian A20 list.

This product is tested by RISE Research Institutes of Sweden/SP Technical Research Institute of Sweden or Eurofins in accordance with the ISO 16000-series and CDPH method 1.1 (2010)/1.2 (2017), and passes the demands of the French AFSSET (2011), German AgBB (2015), Belgian decree (2014) and Finnish M1 (2017).

The EPDs are available at www.epd-norge.no

## Note

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

## Color variation

When applicable, products primarily meant for use as primers or antifoulings may have slight color variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Color and gloss retention on topcoats/finish coats may vary depending on type of color, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

# Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.