

## Gardex Primer

### Product description

#### Type

A premium alkyd primer that promotes better paint adhesion to wood and metal surfaces, and provides optimum protection in combination with Gardex Premium Gloss/Semi-gloss.

#### Features and benefits

Low Odour - Paint odour is low during and after application making the property ready for occupancy in shorter period.

Optimized Drying Time - Drying time is optimized to emphasize on proper drying between each coat to ensure smooth and tough finish.

Anti Rust - Extends the beauty and durability of metal by protecting it from corrosion with zinc phosphate as an active corrosion preventing pigment.

100% Free from Heavy Metals - Formulated without any lead and mercury.

#### Recommended use

For interior and exterior wood and metal surfaces, suitable for both new or painted substrate.

#### Substrate

On wood and metal surfaces.

### Product data

**Packaging size** Packing may vary from country to country according to local requirements.

**Colours** White

**Solids by volume** 53 ± 2 volume%

**VOC** 360 g/l ASTM D3960

### Application data

#### Remarks

Handle with care. Stir well before use.

#### Application equipment / methods

By brush, roller, or conventional spray.

#### Guiding data for airless spray

**Nozzle tip** 0.013-0.021"  
**Spray angle degrees** 65-80°  
**Pressure at nozzle** 140 - 190 kg/cm<sup>2</sup> (2100 psi)

## Spreading rate per coat

Theoretical Spreading rate per coat (m<sup>2</sup>/l) : 10 - 17

Spreading rate depends on film thickness applied, type of texture, surface porosity, imperfections, temperature, wastage during painting etc.

## Recommended film thickness per coat

Dry film thickness : 30 - 50 microns (µm)  
Wet film thickness : 57 - 94 microns (µm)

Wet film thickness Film thickness will vary and is calculated as average.

## Thinner

Gardex Thinner

## Dilution

The paint is ready to use after proper stirring. If thinning is required, Jotun Gardex Thinner may be added up to a maximum of 5%.

## Conditions during application

The temperature of the substrate should be minimum 10 °C and at least 3 °C above the dew point of the air, measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying.

## Drying times

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

Good ventilation (Outdoor exposure or free circulation of air)

Typical film thickness

One coat on top of inert substrate

The given data must be considered as guidelines only. The actual drying time and time before recoating may be shorter or longer, depending on the ambient temperature, film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc.

1. Recommended data given is, for recoating with the same generic type of paint.
2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied.
3. The surface should be dry and free from any contamination prior to application of the subsequent coat.

### The drying time is measured by stated values:

**Relative Humidity (RH) 50 %**

<b>Substrate temperature</b>	10 °C	23 °C	40 °C
<b>Surface (touch) dry</b>	6 h	4 h	2 h
<b>Hard dry</b>	24 h	12 h	8 h
<b>Dry to over coat, minimum</b>	24 h	12 h	4 h

## Directions for use

### Surface preparation

The substrate must be sound, clean, dry and free from dust, oil, grease, laitance etc. All traces of form release agents/curing agents must be removed. A light sanding with suitable abrasive material is recommended before application. Any resulting dust/loose particles must be removed.

### Recommended paint system

#### Primer

For repainting on wood and metal surfaces  
Gardex Primer : 1 coat

For new exterior wood surfaces  
Aluminium Wood Primer : 1 coat followed by  
Gardex Primer : 1 coat

#### Topcoat

Gardex Premium : 2 coats

### Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

## Tests

Volume Solids % measured according to ISO 3233:1998 (E).

## Health and safety

Please observe the environmental and precautionary notices displayed on the container.

A Material Safety Data Sheet for the product has been issued. Detailed information regarding health and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet.

**First-aid measures**, refer to section 4.

**Handling and storage**, refer to section 7.

**Transport information**, refer to section 14.

**Regulatory information**, refer to section 15.

## Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom)

# Technical Data Sheet

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version will prevail.