

Penguard FC Comp B

Section 1. Identification

GHS product identifier : Penguard FC Comp B

Other means of identification : Not available.

Product code : 4680
Product description : Hardener.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Use in coatings - Industrial use Use in coatings - Professional use

Manufacturing country : Jotun Thailand Limited

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Section 2. Hazards identification

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3

SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1

SKIN SENSITISATION - Category 1A

SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract

irritation) - Category 3

LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2

GHS label elements

Hazard pictograms :









Signal word : Danger.

Hazard statements : H226 - Flammable liquid and vapour.

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction. H318 - Causes serious eye damage.

H335 - May cause respiratory irritation.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements

Date of issue : 08.04.2022 1/11

Section 2 Hazards identification

Prevention : P280 - Wear protective gloves. Wear eye or face protection.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P273 - Avoid release to the environment.

P261 - Avoid breathing vapour.

Response : P391 - Collect spillage.

P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.

P362 - Take off contaminated clothing and wash before reuse.

P363 - Wash contaminated clothing before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor.

Storage : P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 - Keep cool.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

Other hazards which do not result in classification

: None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

CAS number/other identifiers

CAS number : Not applicable.

EC number : Mixture.

Product code : 4680

Ingredient name	%	CAS number
fatty acids, c18-unsatd., dimers, polymers with tall-oil fatty acids and triethylenetetramine	≥50 - ≤75	68082-29-1
xylene ethylbenzene 2,4,6-tris(dimethylaminomethyl)phenol	≥10 - <22 <10 <5	1330-20-7 100-41-4 90-72-2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Get me

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie,

Date of issue : 08.04.2022 2/11

Section 4. First aid measures

belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contactInhalationCauses serious eye damage.May cause respiratory irritation.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact : Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Date of issue : 08.04.2022 3/11

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media

Unsuitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

 Decomposition products may include the following materials: carbon dioxide

carbon monoxide nitrogen oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Date of issue : 08.04.2022 4/11

Section 7. Handling and storage

Precautions for safe handling

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
xylene	Ministry of Labor (Thailand, 8/2017). TWA: 100 ppm 8 hours.
ethylbenzene	Ministry of Labor (Thailand, 8/2017). TWA: 100 ppm 8 hours.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying to EN 166 should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/ or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Date of issue : 08.04.2022 5/11

Section 8. Exposure controls/personal protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

Wear suitable gloves tested to EN374.

Not recommended, gloves(breakthrough time) < 1 hour: PVC

Recommended, gloves(breakthrough time) > 8 hours: 4H, Teflon, polyvinyl alcohol (PVA), nitrile rubber

May be used, gloves(breakthrough time) 4 - 8 hours: neoprene, butyl rubber

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

If workers are exposed to concentrations above the exposure limit, they must use a respirator according to EN 140. Use respiratory mask with charcoal and dust filter when spraying this product, according to EN 14387(as filter combination A2-P2). In confined spaces, use compressed-air or fresh-air respiratory equipment. When use of roller or brush, consider use of charcoalfilter.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Yellowish-brown.

Odour : Characteristic.

Odour threshold : Not available.

pH : Not applicable.

Melting point : Not applicable.

Boiling point : Lowest known value: 136.1°C (277°F) (ethylbenzene). Weighted average: 136.14°C

(277.1°F)

Flash point : Closed cup: 25°C (77°F)

Burning time : Not applicable.

Burning rate : Not applicable.

Date of issue : 08.04.2022 6/11

Section 9. Physical and chemical properties

: Highest known value: 0.84 (ethylbenzene) Weighted average: 0.79compared with **Evaporation rate**

> butyl acetate : Not applicable.

Flammability (solid, gas) Lower and upper explosive

(flammable) limits

: 0.8 - 6.7%

Vapour pressure : Highest known value: 1.2 kPa (9.3 mm Hg) (at 20°C) (ethylbenzene). Weighted

average: 0.28 kPa (2.1 mm Hg) (at 20°C)

Vapour density : Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.7 (Air = 1)

Relative density : 0.942 g/cm³

Solubility : Insoluble in the following materials: cold water and hot water.

Partition coefficient: n-octanol/

water

: Not available.

Auto-ignition temperature

Decomposition temperature : Not available.

SADT : Not available.

Viscosity : Kinematic (40°C): >20.5 mm²/s (>20.5 cSt)

Aerosol product

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

: Lowest known value: 382°C (719.6°F) (2,4,6-tris(dimethylaminomethyl)phenol).

Conditions to avoid Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld,

braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

Hazardous decomposition

products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LC50 Inhalation Vapour	Rat	20 mg/l	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
	TDLo Dermal	Rabbit	4300 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat - Male	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
2,4,6-tris	LD50 Oral	Rat	1673 mg/kg	-
(dimethylaminomethyl) phenol				

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
fatty acids, c18-unsatd., dimers, polymers with tall-oil fatty acids and triethylenetetramine	Eyes - Irritant	Mammal - species unspecified	-	-	-
	Skin - Mild irritant	Mammal - species unspecified	-	-	-
xylene	Eyes - Mild irritant Skin - Mild irritant	Rabbit Rat		87 milligrams 8 hours 60	-

: 08.04.2022 Date of issue 7/11

Penguard FC Comp B

Section 11. Toxicological information

(dimethylaminomethyl)	Eyes - Severe irritant	Rabbit		microliters 24 hours 50 µg	-
phenol	Skin - Severe irritant	Rat	-	0.25 ml	-

Sensitisation

· · · · · · · · · · · · · · · · · · ·	Route of exposure	Species	Result
fatty acids, c18-unsatd., dimers, polymers with tall-oil fatty acids and triethylenetetramine	skin	Mammal - species unspecified	Sensitising

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
xylene	Category 3		Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Potential acute health effects

Eye contact : Causes serious eye damage.Inhalation : May cause respiratory irritation.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Ingestion : Adverse symptoms may include the following:

stomach pains

Skin contact : Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Date of issue : 08.04.2022 8/11

Section 11. Toxicological information

Eye contact : Adverse symptoms may include the following:

pain watering redness

Potential chronic health effects

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
	34854.17 mg/kg 5135.39 mg/kg 67.93 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
xylene	Acute LC50 8500 μg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
ethylbenzene	Acute LC50 13400 μg/l Fresh water Acute EC50 7700 μg/l Marine water Acute EC50 2.93 mg/l Acute LC50 4.2 mg/l	Fish - Pimephales promelas Algae - Skeletonema costatum Daphnia Fish	96 hours 96 hours 48 hours 96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene ethylbenzene	-	-	Readily Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
xylene	3.12	8.1 to 25.9	low
ethylbenzene	3.6	-	low
2,4,6-tris	0.219	-	low
(dimethylaminomethyl)phenol			

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Date of issue : 08.04.2022 9/11

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	Paint related material	Paint related material. Marine pollutant (fatty acids, c18-unsatd., dimers, polymers with tall-oil fatty acids and triethylenetetramine)	Paint related material
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Special precautions for user	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Additional information	-	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. Emergency schedules F-E, S-E	The environmentally hazardous substance mark may appear if required by other transportation regulations.

Transport in bulk according to : Not available. **IMO** instruments

ADR / RID

: Tunnel restriction code: (D/E) Hazard identification number: 30

: 08.04.2022 Date of issue 10/11

Section 15. Regulatory information

Hazardous Substance Act B.E. 2535 (1992)

<u>Type</u>

Ingredient name Type Authority Conditions

No known specific national and/or regional regulations applicable to this product (including its ingredients).

Section 16. Other information

History

Date of printing : 08.04.2022

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Date of previous issue : 28.05.2020

Version : 2.13

Key to abbreviations : ADN = European Provisions concerning the International Carriage of Dangerous

Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods

by Rail

UN = United Nations

LogPow = logarithm of the octanol/water partition coefficient

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

Date of issue : 08.04.2022 11/11