

### Chemclear

Section 1. Identification	
GHS product identifier	: Chemclear
Other means of identification	: Not available.
Product code	: 405
Product description	: Paint. Resins.
Product type	: Liquid.
Relevant identified uses of	of the substance or mixture and uses advised against
	Identified uses
Use in coatings - Industrial Use in coatings - Professio	
Supplier's details	: Jotun (Singapore) Pte Ltd 37 Tuas View Crescent Singapore 637236 Phone: 6508 8288 Fax: 6265 7484 SDSJotun@jotun.com

# Section 2. Hazards identification

Classification of the substance or mixture	<ul> <li>FLAMMABLE LIQUIDS - Category 3 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A SKIN SENSITISATION - Category 1 REPRODUCTIVE TOXICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3</li> </ul>
GHS label elements	
Hazard pictograms	
Signal word	: Danger.
Hazard statements	<ul> <li>H226 - Flammable liquid and vapour.</li> <li>H315 - Causes skin irritation.</li> <li>H317 - May cause an allergic skin reaction.</li> <li>H319 - Causes serious eye irritation.</li> <li>H335 - May cause respiratory irritation.</li> <li>H361 - Suspected of damaging fertility or the unborn child.</li> <li>H372 - Causes damage to organs through prolonged or repeated exposure.</li> <li>(hearing organs)</li> <li>H412 - Harmful to aquatic life with long lasting effects.</li> </ul>
Precautionary statements	

### Section 2. Hazards identification

Prevention	<ul> <li>P201 - Obtain special instructions before use.</li> <li>P280 - Wear protective gloves, protective clothing and eye or face protection.</li> <li>P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.</li> <li>P273 - Avoid release to the environment.</li> <li>P260 - Do not breathe vapour or spray.</li> <li>P270 - Do not eat, drink or smoke when using this product.</li> </ul>
Response	<ul> <li>P308 + P313 - IF exposed or concerned: Get medical advice or attention.</li> <li>P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.</li> <li>P362 + P364 - Take off contaminated clothing and wash it before reuse.</li> <li>P302 + P352 - IF ON SKIN: Wash with plenty of water.</li> <li>P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.</li> <li>P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes Remove contact lenses, if present and easy to do. Continue rinsing.</li> <li>P337 + P313 - If eye irritation persists: Get medical advice or attention.</li> </ul>
Storage	<ul> <li>P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.</li> <li>P403 + P235 - Keep cool.</li> </ul>
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not : None known. result in classification

### Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Other means of identification	:	Not available.
CAS number/other identifiers		
CAS number	:	Not applicable.
EC number	:	Mixture.
Product code	:	405
Ingredient name		

Ingredient name	%	CAS number
styrene	≥25 - ≤50	100-42-5
hexanoic acid, 2-ethyl-, cobalt(2+) salt	<0.3	136-52-7

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula

: Not applicable.

### Section 4. First aid measures

Description of necessary first aid measures		
Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.	
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.	

#### **a** ! **d** \_ .

Section 4. First a	d measures
Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Most important symptoms/	
Potential acute health effe	
Eye contact	: Causes serious eye irritation.
Inhalation	: May cause respiratory irritation.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/sym	
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced foetal weight increase in foetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: irritation redness reduced foetal weight increase in foetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal malformations
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	<ul> <li>Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.</li> </ul>
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

### Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

### Section 5. Firefighting measures

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Specific hazards arising from the chemical	:	Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds
Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

### Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Methods and material for con	ta	inment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

### Section 7. Handling and storage

#### Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools.
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### Section 7. Handling and storage

		Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well- ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### Section 8. Exposure controls/personal protection

#### **Control parameters**

#### **Occupational exposure limits**

Ingredient name		Exposure limits
styrene hexanoic acid, 2-ethyl-, cob	alt(2+) salt	<ul> <li>Workplace Safety and Health Act (Singapore, 2/2006).</li> <li>PEL (short term): 426 mg/m<sup>3</sup> 15 minutes.</li> <li>PEL (short term): 100 ppm 15 minutes.</li> <li>PEL (long term): 213 mg/m<sup>3</sup> 8 hours.</li> <li>PEL (long term): 50 ppm 8 hours.</li> <li>Workplace Safety and Health Act (Singapore, 2/2006).</li> <li>PEL (long term): 0.02 mg/m<sup>3</sup>, (Co) 8 hours.</li> </ul>
Appropriate engineering controls	ventilation or other engineering contaminants below any recom	tion. Use process enclosures, local exhaust controls to keep worker exposure to airborne mended or statutory limits. The engineering controls or dust concentrations below any lower explosive ntilation equipment.
Environmental exposure controls	they comply with the requireme cases, fume scrubbers, filters of	vork process equipment should be checked to ensure ents of environmental protection legislation. In some or engineering modifications to the process reduce emissions to acceptable levels.
ndividual protection meas	<u>ures</u>	
Hygiene measures	eating, smoking and using the Appropriate techniques should Contaminated work clothing sh	the thoroughly after handling chemical products, before lavatory and at the end of the working period. be used to remove potentially contaminated clothing would not be allowed out of the workplace. Wash eusing. Ensure that eyewash stations and safety station location.
Eye/face protection	assessment indicates this is ne gases or dusts. If contact is po	SO 16321-1:2022 should be used when a risk ecessary to avoid exposure to liquid splashes, mists, ossible, the following protection should be worn, es a higher degree of protection: chemical splash
Skin protection		
Hand protection	resistance to any individual or of The breakthrough time must be The instructions and informatic storage, maintenance and repl Gloves should be replaced reg material.	e greater than the end use time of the product. In provided by the glove manufacturer on use,
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## Section 8. Exposure controls/personal protection

correctly. The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance. Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.
Wear suitable gloves tested to ISO 374-1:2016. Recommended, gloves(breakthrough time) > 8 hours: Teflon (> 0.35 mm), polyvinyl alcohol (PVA) (> 0.3 mm)
May be used, gloves(breakthrough time) 4 - 8 hours: Viton® (> 0.7 mm), 4H/Silver Shield® (> 0.07 mm) Not recommended, gloves(breakthrough time) < 1 hour: nitrile rubber (> 0.4 mm), neoprene (> 0.35 mm), butyl rubber (> 0.4 mm), PVC (> 0.5 mm)
For right choice of glove materials, with focus on chemical resistance and time of penetration, seek advice by the supplier of chemical resistant gloves.
The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
<ul> <li>Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.</li> </ul>
: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

# Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Colour	: Clear.
Odour	: Characteristic.
Odour threshold	: Not available.
рН	: Not applicable.
Melting point	: Not applicable.
Boiling point	: Lowest known value: 145°C (293°F) (styrene).
Flash point	: Closed cup: 34°C (93.2°F)
Burning time	: Not applicable.
Burning rate	: Not applicable.
Evaporation rate	: 0.536 (styrene) compared with butyl acetate
Flammability (solid, gas)	: Not applicable.
Lower and upper explosive (flammable) limits	: 0.9 - 6.8%
Vapour pressure	: Highest known value: 0.9 kPa (6.4 mm Hg) (at 20°C) (styrene).
Vapour density	: Highest known value: 3.6 (Air = 1) (styrene).
Relative density	: 1.05 g/cm <sup>3</sup>
Solubility	: Insoluble in the following materials: cold water and hot water.
Solubility in water	: Not available.
Partition coefficient: n- octanol/water	: Not available.
Auto-ignition temperature	: Lowest known value: 490°C (914°F) (styrene).
Decomposition temperature	: Not available.

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### Section 9. Physical and chemical properties

SADT

Viscosity

Not available.Dynamic: Highest known value: 0.7 cP (styrene)

Kinematic (40C): >20.5 cSt

### Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Incompatible materials	<ul> <li>Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.</li> </ul>
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
SADT	: Not available.

### Section 11. Toxicological information

#### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
styrene	LC50 Inhalation Vapour	Rat	11.8 mg/l	4 hours
	LD50 Dermal	Rat	2000 mg/kg	-
	LD50 Oral	Rat	5000 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
styrene	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
hexanoic acid, 2-ethyl-, cobalt(2+) salt	Skin - Moderate irritant Eyes - Mild irritant	Rabbit Mammal - species unspecified	-	100 Percent -	-

#### **Sensitisation**

•••••••••••••••••••••••••••••••••••••••	Route of exposure	Species	Result
hexanoic acid, 2-ethyl-, cobalt(2+) salt	skin	Mammal - species unspecified	Sensitising

#### **Mutagenicity**

Not available.

#### **Carcinogenicity**

Not available.

#### **Reproductive toxicity**

Not available.

#### **Teratogenicity**

Not available.

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#### Specific target organ toxicity (single exposure)

Name	• •	Route of exposure	Target organs
styrene	Category 3		Respiratory tract irritation

#### Specific target organ toxicity (repeated exposure)

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# Section 11. Toxicological information

Name	• •	Route of exposure	Target organs
styrene	Category 1	-	hearing organs

### Aspiration hazard

Name	Result
styrene	ASPIRATION HAZARD - Category 1

# Information on likely routes : Not available. of exposure

or onpoonto		
Potential acute health effects		
Eye contact	:	Causes serious eye irritation.
Inhalation	:	May cause respiratory irritation.
Skin contact	1	Causes skin irritation. May cause an allergic skin reaction.
Ingestion	1	No known significant effects or critical hazards.
Symptoms related to the physical	sic	al, chemical and toxicological characteristics
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	:	Adverse symptoms may include the following: respiratory tract irritation coughing reduced foetal weight increase in foetal deaths skeletal malformations
Skin contact	:	Adverse symptoms may include the following: irritation redness reduced foetal weight increase in foetal deaths skeletal malformations
Ingestion	:	Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal malformations
Delayed and immediate effect	ts	as well as chronic effects from short and long-term exposure

Delayed and immediate effect	well as chronic effects from short and long-term exposure	
Short term exposure		
Potential immediate effects	ot available.	
Potential delayed effects	ot available.	
<u>Long term exposure</u>		
Potential immediate effects	ot available.	
Potential delayed effects	ot available.	
Potential chronic health effe		
Not available.		
General	auses damage to organs through prolonged or repeated exposure. Once nsitized, a severe allergic reaction may occur when subsequently exposed <i>w</i> levels.	to very
Carcinogenicity	hown significant effects or critical hazards.	
Mutagenicity	o known significant effects or critical hazards.	
Teratogenicity	ispected of damaging the unborn child.	
Developmental effects	o known significant effects or critical hazards.	
Fertility effects	o known significant effects or critical hazards.	
Numerical measures of toxic		
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## Section 11. Toxicological information

Acute toxicity estimates

#### Route

Inhalation (vapours)

**ATE value** 23.94 mg/l

### Section 12. Ecological information

#### **Toxicity**

Product/ingredient name	Result	Species	Exposure
hexanoic acid, 2-ethyl-, cobalt(2+) salt	Acute LC50 1.5 mg/l	Fish	96 hours

#### Persistence/degradability

Not available.

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
styrene hexanoic acid, 2-ethyl-, cobalt(2+) salt	0.35	13.49 15600	low high

: No known significant effects or critical hazards.

#### **Mobility in soil**

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

### Section 13. Disposal considerations

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**Disposal methods** 

The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Do not allow to enter drains or watercourses. Material and/or container must be disposed of as hazardous waste.

UN1866 Resin solution	UN1866 Resin solution	UN1866 Resin solution
Resin solution	Resin solution	Resin solution
3	3	3
111		
No.	No.	No.
		o. No.

# Section 14. Transport information

Chemclear			
Section 14	I. Transport	information	
Additional information	-	Emergency schedules F-E, - S-E	
Additional inform	mation		

#### tional information

Transport in accordance with ADR/RID. IMDG/IMO and ICAO/IATA and national regulation.

ADR / RID	:	Tunnel restriction code: (D/E) Hazard identification number: 30 Special provisions: 640E
		ADR/RID: Viscous substance. Not restricted, ref. chapter 2.2.3.1.5 (applicable to receptacles < 450 litre capacity).
IMDG	:	IMDG: Viscous substance. Transport in accordance with paragraph 2.3.2.5 (applicable to receptacles < 450 litre capacity).
Special precautions for user	:	<b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Transport in bulk according to IMO instruments	:	Not available.

### Section 15. Regulatory information

#### Singapore - hazardous chemicals under government control

None.

### Section 16. Other information

Key to abbreviations	<ul> <li>ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations</li> </ul>
References	: Not available.

Not available.

Indicates information that has changed from previously issued version.

#### Notice to reader

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the guality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.