# SAFETY DATA SHEET



### Marathon IQ2 Comp A

Section 1. Identification		
GHS product identifier	: Marathon IQ2 Comp A	
Other means of identification	: Not available.	
Product code	: 35042	
Product description	: Paint.	
Product type	: Liquid.	
Relevant identified uses o	f the substance or mixture and uses advised against	
Identified uses		
Use in coatings - Industrial Use in coatings - Profession		
Supplier's details	: Jotun (Singapore) Pte Ltd 37 Tuas View Crescent Singapore 637236 Phone: 6508 8288 Fax: 6265 7484 SDSJotun@jotun.com	
Emergency telephone number	: Jotun (Singapore) Pte Ltd, Tel: 6508 8288	

## Section 2. Hazards identification

Classification of the substance or mixture	: SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A SKIN SENSITISATION - Category 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
GHS label elements	
Hazard pictograms	
Signal word	: Warning.
Hazard statements	: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves. Wear eye or face protection. Avoid release to the environment. Avoid breathing vapour.
Response	: Collect spillage. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Not applicable.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.

### Section 2. Hazards identification

Other hazards which do not : None known. result in classification

### Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Other means of identification	:	Not available.
CAS number/other identifiers		
CAS number	÷	Not applicable.
EC number	÷	Mixture.
Product code	:	35042
Ingredient name		

Ingredient name	%	CAS number
epoxy resin (MW ≤ 700)	≥25 - ≤50	1675-54-3
oxirane, 2,2'-[1,6-hexanediylbis(oxymethylene)]bis-	≤5	16096-31-4
silane, trimethyoxy[3-(oxiranyl-methoxy)propyl]-	<3	2530-83-8
benzyl alcohol	≤3	100-51-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

**Chemical formula** 

: Not applicable.

### Section 4. First aid measures

#### **Description of necessary first aid measures**

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.	
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	
Skin contact	:	Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.	
Ingestion	:	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.	
Most important symptoms/effects, acute and delayed			
Potential acute health effec			
Eye contact		Causes serious eye irritation.	
Inhalation		No known significant effects or critical hazards.	
Skin contact		Causes skin irritation. May cause an allergic skin reaction.	
Ingestion	- 1	No known significant effects or critical hazards.	

### Section 4. First aid measures

Over-exposure signs/symp	<u>itoms</u>			
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness			
Inhalation	: No specific data.			
Skin contact	: Adverse symptoms may include the following: irritation redness			
Ingestion	: No specific data.			
Indication of immediate med	Indication of immediate medical attention and special treatment needed, if necessary			
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.			
Specific treatments	: No specific treatment.			
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.			
See toxicological informatio	n (Section 11)			

### Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides halogenated compounds carbonyl halides metal oxide/oxides
Special protective actions for fire-fighters	<ul> <li>Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.</li> </ul>
Special protective equipment for fire-fighters	<ul> <li>Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.</li> </ul>

### Section 6. Accidental release measures

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Personal precautions, protective equipment and emergency procedures		
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
Mathematic and material features		terre est en dista entre e un

#### Methods and material for containment and cleaning up

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### Section 6. Accidental release measures

Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

### Section 7. Handling and storage

#### Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### Section 8. Exposure controls/personal protection

Control parameters			
Occupational exposure limits			
None.			
Appropriate engineering : controls	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.		
Environmental exposure : controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.		
Individual protection measures			
Hygiene measures :	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.		
Eye/face protection :	Safety eyewear complying to EN 166 should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.		
Skin protection			

### Section 8. Exposure controls/personal protection

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Hand protection	<ul> <li>There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals. The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed. Gloves should be replaced regularly and if there is any sign of damage to the glove material. Always ensure that gloves are free from defects and that they are stored and used correctly. The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance. Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.</li> <li>Wear suitable gloves tested to EN374. Recommended, gloves(breakthrough time) &gt; 8 hours: Viton®, 4H, butyl rubber May be used, gloves(breakthrough time) 4 - 8 hours: neoprene, polyvinyl alcohol (PVA), nitrile rubber, PVC</li> </ul>
	For right choice of glove materials, with focus on chemical resistance and time of penetration, seek advice by the supplier of chemical resistant gloves.
	The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Body protection	<ul> <li>Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.</li> </ul>
Other skin protection	<ul> <li>Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.</li> </ul>
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

### Section 9. Physical and chemical properties

Appearance		
Physical state	: Liquid.	
Colour	Black, Blue., Green., Grey, Off-white., Red, Yellow.	
Odour	: Characteristic.	
Odour threshold	Not available.	
рН	Not applicable.	
Melting point	: Not applicable.	
Boiling point	: Lowest known value: 205.3°C (401.5°F) (benzyl alcohol). Weighted average: 283.02°C (541.4°F)	
Flash point	: Closed cup: 100°C (212°F)	
Burning time	: Not applicable.	
Burning rate	: Not applicable.	
Evaporation rate	: 0.007 (benzyl alcohol) compared with butyl acetate	
Flammability (solid, gas)	: Not applicable.	
Lower and upper explosive (flammable) limits	: 0.43 - 13%	
Vapour pressure	: Highest known value: 0.007 kPa (0.05 mm Hg) (at 20°C) (benzyl alcohol). Weighted average: 0.0003 kPa (0.002 mm Hg) (at 20°C)	
Vapour density	Highest known value: 11.7 (Air = 1) (epoxy resin (MW ≤ 700)). Weighted average 11.4 (Air = 1)	э:
Relative density	: 1.632 to 1.664 g/cm <sup>3</sup>	
Solubility	: Insoluble in the following materials: cold water and hot water.	
Solubility in water	Not available.	
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### Section 9. Physical and chemical properties

Partition coefficient: n- octanol/water	Not available.	
Auto-ignition temperature	Not applicable.	
Decomposition temperature	Not available.	
SADT	Not available.	
Viscosity	Dynamic: Highest known value: 10 to 12 cP (epoxy resin (MW $\leq$ 700)) Weight average: 10.48 cP Kinematic: Highest known value: 2.7 cSt (silane, trimethyoxy[3-(oxiranyl-methopropy]-) Kinematic (40C): >20.5 cSt	

### Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
SADT	: Not available.

### Section 11. Toxicological information

#### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
epoxy resin (MW ≤ 700)	LD50 Dermal	Rabbit	20 g/kg	-
	LD50 Oral	Mouse	15600 mg/kg	-
benzyl alcohol	LD50 Oral	Rat	1230 mg/kg	-

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Product/ingredient name	Result	Species	Score	Exposure	Observation
epoxy resin (MW ≤ 700)	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
oxirane, 2,2'- [1,6-hexanediylbis (oxymethylene)]bis-	Skin - Mild irritant	Mammal - species unspecified	-	-	-
	Eyes - Mild irritant	Mammal - species unspecified	-	-	-
silane, trimethyoxy[3- (oxiranyl-methoxy)propyl]-	Eyes - Irritant	Mammal - species unspecified	-	-	-
benzyl alcohol	Eyes - Mild irritant	Mammal - species unspecified	-	-	-

#### **Sensitisation**

Product/ingredient name	Route of exposure	Species	Result	
epoxy resin (MW ≤ 700)	skin	Mammal - species unspecified	Sensitising	
oxirane, 2,2'- [1,6-hexanediylbis (oxymethylene)]bis-	skin	Mammal - species unspecified	Sensitising	

### Section 11. Toxicological information

Mutagenicity Not available.	
Carcinogenicity Not available.	
Reproductive toxicity Not available.	
Teratogenicity Not available.	
<u>Specific target organ toxici</u> Not available.	<u>y (single exposure)</u>
<u>Specific target organ toxici</u> Not available.	y (repeated exposure)
Aspiration hazard Not available.	
Information on likely routes of exposure	: Not available.
Potential acute health effects	
Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the phy	sical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Delayed and immediate effect	ts as well as chronic effects from short and long-term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	ects
Not available.	
General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.

: No known significant effects or critical hazards.

: No known significant effects or critical hazards.

**Developmental effects** 

**Fertility effects** 

### Section 11. Toxicological information

Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	99193.55 mg/kg
Inhalation (vapours)	887.1 mg/l

### Section 12. Ecological information

#### **Toxicity**

Product/ingredient name	Result	Species	Exposure
epoxy resin (MW ≤ 700)	Acute EC50 1.4 mg/l Acute LC50 3.1 mg/l Chronic NOEC 0.3 mg/l	Daphnia Fish - pimephales promelas Fish	48 hours 96 hours 21 days
oxirane, 2,2'- [1,6-hexanediylbis (oxymethylene)]bis-	Acute EC50 47 mg/l	Daphnia	48 hours
(oxymeanylene)jois-	Acute LC50 30 mg/l	Fish - Cyprinidae (Leuciscus idus)	96 hours

#### Persistence/degradability

Product/ingredient name Aquat	tic half-life	Photolysis	Biodegradability
epoxy resin (MW ≤ 700) silane, trimethyoxy[3- (oxiranyl-methoxy)propyl]- benzyl alcohol -		-	Not readily Not readily Readily

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential	
epoxy resin (MW ≤ 700) oxirane, 2,2'- [1,6-hexanediylbis (oxymethylene)]bis- benzyl alcohol	2.64 to 3.78 0.822 0.87	31 - <100	low low low	

### **Mobility in soil**

Soil/water partition
coefficient (Koc)
Other adverse effects

: Not available.

: No known significant effects or critical hazards.

### Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Do not allow to enter drains or watercourses. Material and/or container must be

### Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN3082	UN3082	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (epoxy resin (MW ≤ 700))	Environmentally hazardous substance, liquid, n.o.s. (epoxy resin (MW ≤ 700)). Marine pollutant (epoxy resin (MW ≤ 700))	Environmentally hazardous substance, liquid, n.o.s. (epoxy resin (MW ≤ 700))
Transport hazard class(es)	9	9	9
Packing group		111	111
Environmental hazards	Yes.	Yes.	Yes.
Additional information	This product is not regulated as a dangerous good when transported in sizes of $\leq 5$ L or $\leq 5$ kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. <u>Emergency schedules</u> F-A, S-F	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

#### **Additional information**

Transport in accordance with ADR/RID, IMDG/IMO and ICAO/IATA and national regulation.

ADR / RID

: Tunnel restriction code: (-) Hazard identification number: 90

This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

### Section 15. Regulatory information

### Singapore - hazardous chemicals under government control

None.

### Section 16. Other information

Key to abbreviations	<ul> <li>ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations</li> </ul>
References	: Not available.
Indicates information that	has changed from previously issued version.

#### Notice to reader

### Section 16. Other information

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.