



Marathon XHB Comp A

In accordance with the Standard for Classification and Labeling of Chemical Substance and Safety Data Sheet,
Article 10 Paragraph 1

Section 1. Chemical product and company identification

A. Product name : Marathon XHB Comp A

Product code : 3081
Product description : Paint.

B. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Use in coatings - Industrial use
Use in coatings - Professional use

C. Manufacturer : Chokwang Jotun Ltd.

96, Gwahaksandan 1-ro Gangseo-gu, Busan

South Korea

Tel: +82 51 797 6000 Fax: +82 51 711 7735 SDSJotun@jotun.com

Emergency telephone

number

: H.G.LEE Chokwang Jotun Ltd.

Tel: +82 51 797 6000

Section 2. Hazards identification

A. Hazard classification : SKIN IRRITATION - Category 2

EYE IRRITATION - Category 2A SKIN SENSITISATION - Category 1

LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2

This product is classified in accordance with the Industrial Safety and Health Act and

the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol :





Signal word : Warning.

Hazard statements : H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation.

H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention: P280 - Wear protective gloves. Wear eye or face protection.

P273 - Avoid release to the environment.

P261 - Avoid breathing vapour.

P264 - Wash hands thoroughly after handling.

P272 - Contaminated work clothing should not be allowed out of the workplace.

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Section 2. Hazards identification

Response : P391 - Collect spillage.

P362 + P364 - Take off contaminated clothing and wash it before reuse.

P302 + P352 - IF ON SKIN: Wash with plenty of water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.

Storage : Not applicable.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

C.

Other hazards which do

not result in classification

: None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

: Not available.

Ingredient name	Common name	Identifiers	%
epoxy resin (MW ≤ 700)	epoxy resin (MW<700)	CAS: 1675-54-3	≥45 - ≤50
glass, oxide, chemicals	glass, oxide, chemicals	CAS: 65997-17-3	≥10 - ≤15
titanium dioxide	titanium dioxide	CAS: 13463-67-7	≤10
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with fatty acids, C18-unsatd., dimers	fatty acids, c18-unsatd., dimers, polymers with bisphenol a and epichlorohydrin	CAS: 67989-52-0	≤10
benzyl alcohol	benzyl alcohol	CAS: 100-51-6	≤5
silane, trimethyoxy[3-(oxiranyl-methoxy) propyl]-	gamma- glycidoxypropyltrimethoxysilane	CAS: 2530-83-8	<3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

A. Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

B. Skin contact

: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

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Section 4. First aid measures

C Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

D. Ingestion

: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

E. Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

A. Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media

: None known.

B. Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon dioxide

carbon monoxide halogenated compounds metal oxide/oxides

C. Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Special precautions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

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Section 6. Accidental release measures

- A. Personal precautions, protective equipment and emergency procedures
- : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- **B.** Environmental precautions
- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
- C. Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

A. Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- **B.** Conditions for safe storage, including any incompatibilities
- : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Control parameters

Occupational exposure limits

None.

- controls
- B. Appropriate engineering : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

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Section 8. Exposure controls/personal protection

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Respiratory protection

: If workers are exposed to concentrations above the exposure limit, they must use a respirator according to EN 140. Use respiratory mask with charcoal and dust filter when spraying this product, according to EN 14387(as filter combination A2-P2). In confined spaces, use compressed-air or fresh-air respiratory equipment. When use of roller or brush, consider use of charcoalfilter.

Eye protection Hand protection

- : Use safety eyewear designed to protect against splash of liquids.
- There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

Wear suitable gloves tested to ISO 374-1:2016.

Recommended, gloves(breakthrough time) > 8 hours: neoprene (> 0.35 mm), Viton® (> 0.7 mm), 4H/Silver Shield® (> 0.07 mm), butyl rubber (> 0.4 mm) May be used, gloves(breakthrough time) 4 - 8 hours: polyvinyl alcohol (PVA) (> 0.3 mm), nitrile rubber (> 0.75 mm), PVC (> 0.5 mm)

For right choice of glove materials, with focus on chemical resistance and time of penetration, seek advice by the supplier of chemical resistant gloves.

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

A. Appearance

Physical state : Liquid.

Colour: Brown., Black, Brown., Green., Grey, Orange, Red, White., Yellow.

B. Odour
C. Odour threshold
D. pH
E. Melting/freezing point
Not applicable.
Not applicable.

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Section 9. Physical and chemical properties

F. Boiling point, initial boiling point, and boiling range

: Lowest known value: 205.3°C (401.5°F) (benzyl alcohol). Weighted average:

279.39°C (534.9°F)

G. Flash point Not applicable.

H. Evaporation rate : 0.007 (benzyl alcohol) compared with butyl acetate

Flammability (solid, gas) : Not applicable. J. Lower and upper : 0.43 - 13%

explosive (flammable)

limits

: Highest known value: 0.007 kPa (0.05 mm Hg) (at 20°C) (benzyl alcohol). K. Vapour pressure

Weighted average: 0.0006 kPa (0.005 mm Hg) (at 20°C)

L. Solubility : cold water Not soluble

hot water Not soluble

: Highest known value: 11.7 (Air = 1) (epoxy resin (MW ≤ 700)). Weighted average: M. Vapour density

11.05 (Air = 1)

N. Relative density : 1.31 to 1.51017 g/cm³

O. Partition coefficient: n-

octanol/water

: Not available.

P. Auto-ignition

temperature

: Not applicable.

Q. Decomposition

: Not available.

temperature

R. Viscosity

: Kinematic (40°C (104°F)): >20.5 mm²/s (>20.5 cSt)

: Not applicable. S. Molecular weight

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

A. Chemical stability The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

B. Conditions to avoid : No specific data.

C. Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

D. Hazardous : Under normal conditions of storage and use, hazardous decomposition products

should not be produced. decomposition products

Section 11. Toxicological information

There are no data available on the mixture itself. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. Ingestion may cause nausea, diarrhea and vomiting.

A. Information on likely routes of exposure

: Not available.

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Section 11. Toxicological information

Potential acute health effects

Inhalation : No known significant effects or critical hazards.Ingestion : No known significant effects or critical hazards.

Skin contact: Causes skin irritation. May cause an allergic skin reaction.

Eye contact : Causes serious eye irritation.

Over-exposure signs/symptoms

Inhalation: No specific data.Ingestion: No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
epoxy resin (MW ≤ 700)	LD50 Dermal LD50 Oral	Rabbit Mouse	20 g/kg 15600 mg/kg	-
benzyl alcohol	LD50 Oral	Rat	1230 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
epoxy resin (MW ≤ 700)	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
titanium dioxide	Skin - Mild irritant	Human	-	72 hours	-
benzyl alcohol	Eyes - Mild irritant	Mammal - species unspecified	-	-	-
silane, trimethyoxy[3- (oxiranyl-methoxy)propyl]-	Eyes - Irritant	Mammal - species unspecified	-	-	-

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
epoxy resin (MW ≤ 700)	skin	Mammal - species unspecified	Sensitising

CMR - ISHA Article 42 Occupational Exposure Limits

Product/ingredient name	Identifiers	Classification
		CARCINOGENICITY - Category 2 CARCINOGENICITY - Category 2

Mutagenicity

Conclusion/Summary: No known significant effects or critical hazards.

Carcinogenicity

Conclusion/Summary: No known significant effects or critical hazards.

Classification

Product/ingredient name	OSHA	IARC	NTP	ACGIH
epoxy resin (MW ≤ 700) glass, oxide, chemicals	-	3 3	-	- A4

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Section 11. Toxicological information

Reproductive toxicity

Not available.

Teratogenicity

Conclusion/Summary: No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Potential chronic health effects

Chronic toxicity

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

	Oral (mg/ kg)	Dermal (mg/kg)	(3 /	(vapours)	Inhalation (dusts and mists) (mg/l)
Marathon XHB Comp A benzyl alcohol	28988.9 1230		N/A N/A	259.3 11	N/A N/A

Section 12. Ecological information

A. **Ecotoxicity**

Water polluting material. May be harmful to the environment if released in large quantities. This material is toxic to aquatic life with long lasting effects.

Product/ingredient name	Result	Species	Exposure
epoxy resin (MW ≤ 700)	Acute EC50 1.4 mg/l	Daphnia	48 hours
	Acute LC50 3.1 mg/l	Fish - pimephales promelas	96 hours
	Chronic NOEC 0.3 mg/l	Fish	21 days
titanium dioxide	Acute LC50 3 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 6.5 mg/l Fresh water	Daphnia - Daphnia pulex - Neonate	48 hours
	Acute LC50 >1000000 μg/l Marine water	Fish - Fundulus heteroclitus	96 hours

B. Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
epoxy resin (MW ≤ 700)	-	-	Not readily
benzyl alcohol	-	-	Readily
silane, trimethyoxy[3-	-	-	Not readily
(oxiranyl-methoxy)propyl]-			

C. Bioaccumulative potential

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Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
epoxy resin (MW ≤ 700)	2.64 to 3.78	31	low
benzyl alcohol	0.87	<100	low

D. Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

E. Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

- A. Disposal methods
- : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- **B.** Disposal precautions
- This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	UN3082	UN3082	UN3082
B. UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (epoxy resin (MW ≤ 700))	Environmentally hazardous substance, liquid, n.o.s. (epoxy resin (MW ≤ 700)). Marine pollutant (epoxy resin (MW ≤ 700))	Environmentally hazardous substance, liquid, n.o.s. (epoxy resin (MW ≤ 700))
C. Transport hazard class(es)	9	9	9
D. Packing group	III	III	III
E. Environmental hazards	Yes.	Yes.	Yes.

Additional information

IMDG

: This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

Emergency schedules F-A, S-F

IATA

: This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

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Section 14. Transport information

: This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

Hazard identification number 90

Tunnel code (-)

F. Special precautions for user

: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according: Not available.

to IMO instruments

Transport in accordance with ADR/RID, IMDG/IMO and ICAO/IATA and national regulation.

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117

(Harmful substances

prohibited from manufacture)

ISHA article 118 (Harmful substances : None of the components are listed.

: None of the components are listed.

requiring permission)

Article 2 of Youth Protection Act on

Substances Hazardous

to Youth

Exposure Limits of Chemical Substances and Physical Factors

: Not applicable.

None of the components have an OEL.

ISHA Enforcement Regs: None of the components are listed.

Annex 19 (Exposure standards established

for harmful factors)

ISHA Enforcement Regs Annex 21 (Harmful

factors subject to Work

Environment Measurement)

ISHA Enforcement Regs

Annex 22 (Harmful Factors Subject to Special Health Check-

up)

Standard of Industrial

Safety and Health Annex 12 (Hazardous substances subject to control)

: The following components are listed: Glass fiber dusts

: The following components are listed: titanium dioxide

: The following components are listed: titanium dioxide

B. Regulation according to Chemicals Control Act

AREC Article 17 (TRI) AREC Article 32

: None of the components are listed. : None of the components are listed.

(Banned)

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Section 15. Regulatory information

Article 19 Subject to authorization (K-Reach

: None of the components are listed.

Article 25)

AREC Toxic chemicals : Not applicable

AREC Article 32 (Restricted)

: None of the components are listed.

CCA Article 39 (Accident Precaution

: None of the components are listed.

Chemicals)

Existing Chemical Substances Subject to Registration : The following components are listed: Quartz

C. Dangerous Materials
Safety Management Act

: Class: Class 4 - Flammable Liquid

Item: Class 3 petroleums - Water-insoluble liquid

Threshold: 2000 L Danger category: III

Signal word: Contact with sources of ignition prohibited

D. Wastes regulation : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

E. Regulation according to other foreign laws

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information

A. References : - Registry of Toxic Effects of Chemical Substances

- United States Environmental Protection Agency ECOTOX

B. Date of issue : 25.01.2022
 Date of revision : 29.11.2023
C. Version : 1.05

Date of printing : 29.11.2023

D. Other

✓ Indicates information that has changed from previously issued version.

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available

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Section 16. Other information

SGG = Segregation Group UN = United Nations

Notice to reader

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.