

Marathon XHB Comp B

Section 1. Identification	
Product name	: Marathon XHB Comp B
Product code	: 3080
Product description	: Hardener.
Product type	• Liquid

Other means of identification

: Liquid.

: Not available.

Relevant identified uses of the substance or mixture and uses advised against

Use in coatings - Industrial use Use in coatings - Professional use

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number	+47 33 45 70 00

Section 2. Hazards identification

Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 5 SKIN CORROSION/IRRITATION - Category 1B SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SKIN SENSITISATION - Category 1
GHS label elements	
Hazard pictograms	
Signal word	: Danger.
Hazard statements	 H226 - Flammable liquid and vapour. H303 - May be harmful if swallowed. H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction.
Precautionary statements	
Prevention	 P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P261 - Avoid breathing vapour.

Section 2. Hazards identification

Response	 P304 + P310 - IF INHALED: Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. P363 - Wash contaminated clothing before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Not applicable.
Disposal	 P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not	: None known.
result in classification	

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Other means of	:	Not available.
identification		

CAS number/other identifiers		
CAS number	÷	Not applicable.
EC number	÷	Mixture.
Product code	:	3080

Ingredient name	%	CAS number
benzyl alcohol	≥10 - ≤25	100-51-6
xylene	≤10	1330-20-7
3-aminomethyl-3,5,5-trimethylcyclohexylamine	≤10	2855-13-2
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	<5	25513-64-8
ethylbenzene	≤3	100-41-4

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first	st aid measures
Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Section 4. First aid measures

Skin contact	: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed		
Potential acute health effect	<u>:ts</u>	
Eye contact	: Causes serious eye damage.	

ignificant effects or critical hazards.
ere burns. May cause an allergic skin reaction.
nful if swallowed.
nptoms may include the following:
data.
nptoms may include the following: tion ay occur
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Indication of immediate med	lical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

Section 5. Firefighting measures

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Specific hazards arising from the chemical	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides carbonyl halides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protec	<u>tiv</u>	re equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and material for con	Ita	inment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Control parameters

Section 7. Handling and storage

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Occupational exposure lin	<u>nits</u>					
None.						
Appropriate engineering controls	:	Use only with adequate ventilativentilation or other engineering contaminants below any recommalso need to keep gas, vapour of limits. Use explosion-proof ventilation ventilatio ventilation ventilation ventilation ventilat	controls to keep worker ex mended or statutory limits or dust concentrations belo	xposure to airb . The enginee	orne ring con	
Environmental exposure controls	:	Emissions from ventilation or we they comply with the requirement cases, fume scrubbers, filters of equipment will be necessary to	nts of environmental prote r engineering modification	ction legislatio s to the proces	n. In so	
Individual protection meas	<u>ures</u>					
Hygiene measures	:	Wash hands, forearms and face eating, smoking and using the la Appropriate techniques should I Contaminated work clothing sho contaminated clothing before re- showers are close to the works	avatory and at the end of t be used to remove potenti buld not be allowed out of eusing. Ensure that eyewa	he working per ally contamina the workplace.	riod. ted clotł . Wash	hing.
Eye/face protection	:	Safety eyewear complying to IS assessment indicates this is ner gases or dusts. If contact is por unless the assessment indicate goggles and/or face shield. If in required instead.	cessary to avoid exposure ssible, the following protec s a higher degree of prote	to liquid splas ction should be ction: chemica	hes, mis worn, al splasł	h
Skin protection						
Hand protection	:					
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Section 8. Exposure controls/personal protection

	There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.
	The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.
	Gloves should be replaced regularly and if there is any sign of damage to the glove material.
	Always ensure that gloves are free from defects and that they are stored and used correctly.
	The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.
	Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.
	Wear suitable gloves tested to ISO 374-1:2016. May be used, gloves(breakthrough time) 4 - 8 hours: neoprene (> 0.35 mm), butyl rubber (> 0.4 mm), nitrile rubber (> 0.4 mm)
	Not recommended, gloves(breakthrough time) < 1 hour: PVC (> 0.5 mm) Recommended, gloves(breakthrough time) > 8 hours: Teflon (> 0.35 mm), 4H/Silver Shield® (> 0.07 mm), fluor rubber (> 0.35 mm), Viton® (> 0.7 mm), polyvinyl alcohol (PVA) (> 0.3 mm)
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: If workers are exposed to concentrations above the exposure limit, they must use a respirator according to EN 140. Use respiratory mask with charcoal and dust filter when spraying this product, according to EN 14387(as filter combination A2-P2). In confined spaces, use compressed-air or fresh-air respiratory equipment. When use of roller or brush, consider use of charcoalfilter.
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Section 9. Physical and chemical properties

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Appearance	
Physical state	: Liquid.
Colour	: Brown.
Odour	: Characteristic.
Odour threshold	: Not applicable.
рН	: Not applicable.
Melting point	: Not applicable.
Boiling point	: Lowest known value: 136.1°C (277°F) (ethylbenzene). Weighted average: 198.81°C (389.9°F)
Flash point	: Closed cup: 40°C (104°F)
Evaporation rate	: Highest known value: 0.84 (ethylbenzene) Weighted average: 0.28compared with butyl acetate
Flammability (solid, gas)	: Not applicable.
Lower and upper explosive (flammable) limits	: 0.8 - 13%
Vapour pressure	 Highest known value: 1.2 kPa (9.3 mm Hg) (at 20°C) (ethylbenzene). Weighted average: 0.25 kPa (1.88 mm Hg) (at 20°C)
Vapour density	: Highest known value: 3.7 (Air = 1) (benzyl alcohol). Weighted average: 3.7 (Air = 1)
Density	: 1.17 g/cm ³
Solubility	: Insoluble in the following materials: cold water and hot water.
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Section 9. Physical and chemical properties

Partition coefficient: n- octanol/water	: Not available.	
Auto-ignition temperature	: Lowest known value: 380°C (716°F) (3-aminomethyl- 3,5,5-trimethylcyclohexylamine).	
Decomposition temperature	: Not available.	
Viscosity	: Kinematic (40°C): >20.5 mm²/s (>20.5 cSt)	

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Incompatible materials	: Reactive or incompatible with the following materials: oxidising materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
benzyl alcohol	LD50 Oral	Rat	1230 mg/kg	-
xylene	LC50 Inhalation Vapour	Rat	20 mg/l	4 hours
,	LD50 Oral	Rat	4300 mg/kg	-
	TDLo Dermal	Rabbit	4300 mg/kg	-
3-aminomethyl-	LD50 Oral	Rat	1030 mg/kg	-
3,5,5-trimethylcyclohexylamine				
ethylbenzene	LC50 Inhalation Vapour	Rat - Male	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
benzyl alcohol	Eyes - Mild irritant	Mammal - species unspecified	-	-	-
xylene	Eyes - Mild irritant Skin - Mild irritant	Rabbit Rat	- -	87 milligrams 8 hours 60 microliters	-

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
3-aminomethyl- 3,5,5-trimethylcyclohexylamine	skin	Mammal - species unspecified	Sensitising
2,2,4(or 2,4,4)- trimethylhexane-1,6-diamine	skin	Mammal - species unspecified	Sensitising

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Date of issue/Date of revision

Section 11. Toxicological information

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	• •	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result	
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1	

Information on likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	1	Causes serious eye damage.
Inhalation	1	No known significant effects or critical hazards.
Skin contact	1	Causes severe burns. May cause an allergic skin reaction.
Ingestion	1	May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	 Adverse symptoms may include the following: stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	<u>ects</u>
Not available.	

Section 11. Toxicological information

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General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	2986.73 mg/kg
Dermal	12608.9 mg/kg
Inhalation (vapours)	39.08 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
xylene	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
3-aminomethyl- 3,5,5-trimethylcyclohexylamine	Acute EC50 17.4 to 21.5 mg/l Fresh	Daphnia - Daphnia magna	48 hours
	Acute IC50 37 mg/l	Algae	72 hours
2,2,4(or 2,4,4)- trimethylhexane-1,6-diamine	Acute EC50 29.5 mg/l	Algae - Scenedesmus subspicatus	72 hours
	Acute EC50 31.5 mg/l	Daphnia - Daphnia magna	24 hours
	Acute LC50 150 mg/l	Fish - Leuciscus idus melanotus	48 hours
ethylbenzene	Acute EC50 7700 µg/l Marine water	Algae - Skeletonema costatum	96 hours
2	Acute EC50 2.93 mg/l	Daphnia	48 hours
	Acute LC50 4.2 mg/l	Fish	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzyl alcohol	-	-	Readily
xylene	-	-	Readily
3-aminomethyl- 3,5,5-trimethylcyclohexylamine	-	-	Not readily
2,2,4(or 2,4,4)- trimethylhexane-1,6-diamine	-	-	Not readily
ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
benzyl alcohol	0.87	<100	low
xylene	3.12	8.1 to 25.9	low
3-aminomethyl-	0.99	-	low
3,5,5-trimethylcyclohexylamine			
2,2,4(or 2,4,4)-	-0.3	-	low
trimethylhexane-1,6-diamine			
ethylbenzene	3.6	-	low

Section 12. Ecological information

Mobility in soil

Soil/water p	oartitio	n
coefficient	(Koc)	

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	ADR/RID	IMDG	ΙΑΤΑ
UN number	UN3470	UN3470	UN3470
UN proper shipping name	Paint, corrosive, flammable	Paint, corrosive, flammable	Paint, corrosive, flammable
Transport hazard class(es)	8 (3)	8 (3)	8 (3)
Packing group	11	11	II
Environmental hazards	No.	No.	No.
Additional information	-	Emergency schedules F-E, S-C	-

Additional information		
ADR/RID	:	<u>Hazard identification number</u> 83 <u>Tunnel code</u> (D/E)
IMDG	:	Emergency schedules F-E, S-C
Special precautions for user	:	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Transport in bulk according to IMO instruments	:	Not available.

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product

: No known specific national and/or regional regulations applicable to this product (including its ingredients).

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information

<u>History</u>	
Date of printing	: 05.05.2023
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Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.