SAFETY DATA SHEET



Penguard Express CF Comp B

Section 1. Identification	
GHS product identifier	: Penguard Express CF Comp B
Other means of identification	: Not available.
Product code	: 29141
Product description	: Hardener.
Product type	: Liquid.
Relevant identified uses o	f the substance or mixture and uses advised against
	Identified uses
Use in coatings - Professio	nal use
Supplier's details	: Jotun (Singapore) Pte Ltd 37 Tuas View Crescent Singapore 637236 Phone: 6508 8288 Fax: 6265 7484 SDSJotun@jotun.com
Emergency telephone number	: Jotun (Singapore) Pte Ltd, Tel: 6508 8288

Section 2. Hazards	s identification
Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 3 SKIN CORROSION/IRRITATION - Category 1B SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SKIN SENSITISATION - Category 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
GHS label elements	
Hazard pictograms	
Signal word	: Danger.
Hazard statements	 H226 - Flammable liquid and vapour. H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	 P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P273 - Avoid release to the environment. P261 - Avoid breathing vapour.

Section 2. Hazards identification

Response: P304 + P310 - IF INHALED: Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. P363 - Wash contaminated clothing before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.Storage: P403 + P235 - Store in a well-ventilated place. Keep cool.Disposal: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.		
Disposal : P501 - Dispose of contents and container in accordance with all local, regional,	Response	 P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. P363 - Wash contaminated clothing before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	Storage	: P403 + P235 - Store in a well-ventilated place. Keep cool.
	Disposal	

Other hazards which do not : None known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Other means of identification	:	Not available.
CAS number/other identifiers		
CAS number	÷	Not applicable.
EC number	:	Mixture.
Product code	:	29141

Ingredient name	%	CAS number
aminepoxyadduct	≥10 - ≤17	1075254-00-0
xylene	≥10 - <20	1330-20-7
benzyl alcohol	≤8.1	100-51-6
ethylbenzene	≤5	100-41-4
3-aminomethyl-3,5,5-trimethylcyclohexylamine	≤4.3	2855-13-2
1,3-Cyclohexanedimethanamine	≤2.8	2579-20-6
2,4,6-tris(dimethylaminomethyl)phenol	≤1.4	90-72-2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula

: Not applicable.

Section 4. First aid measures

Description of necessa	ry first aid measures
Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Section 4. First aid measures

Section 4. First al	ar	neasures
Skin contact	:	Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion		Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Most important symptoms/e		ts, acute and delayed
Potential acute health effe		
Eye contact		Causes serious eye damage.
Inhalation		No known significant effects or critical hazards.
Skin contact		Causes severe burns. May cause an allergic skin reaction.
Ingestion		No known significant effects or critical hazards.
Over-exposure signs/symp		
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	:	Adverse symptoms may include the following: stomach pains
Indication of immediate mee	dica	attention and special treatment needed, if necessary
Notes to physician		In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Section 5. Firefighting measures

Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protec	tiv	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Methods and material for cor	ntai	nment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling		
Protective measures	Put on appropriate personal protective equipment (see Section 8). Persons with history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not bre vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatibl material, kept tightly closed when not in use. Store and use away from heat, spa open flame or any other ignition source. Use explosion-proof electrical (ventilating lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.	athe e. e arks, ng,
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.	3
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Section 7. Handling and storage

	Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
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Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
xylene ethylbenzene	 Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 651 mg/m³ 15 minutes. PEL (short term): 150 ppm 15 minutes. PEL (long term): 434 mg/m³ 8 hours. PEL (long term): 100 ppm 8 hours. Workplace Safety and Health Act (Singapore, 2/2006). Notes: PEL (long term): 100 ppm 8 hours. PEL (long term): 100 ppm 8 hours. PEL (long term): 434 mg/m³ 15 minutes. PEL (short term): 543 mg/m³ 15 minutes. PEL (short term): 125 ppm 15 minutes.
Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
ndividual protection meas	<u>ures</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying to ISO 16321-1:2022 should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	•
Hand protection	 There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals. The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed. Gloves should be replaced regularly and if there is any sign of damage to the glove material. Always ensure that gloves are free from defects and that they are stored and used correctly.

Section 8. Exposure controls/personal protection

	The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance. Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.
	Wear suitable gloves tested to ISO 374-1:2016. Recommended, gloves(breakthrough time) > 8 hours: Teflon (> 0.35 mm), 4H/ Silver Shield® (> 0.07 mm), polyvinyl alcohol (PVA) (> 0.3 mm), fluor rubber (> 0.35 mm), Viton® (> 0.7 mm), nitrile rubber (> 0.75 mm) May be used, gloves(breakthrough time) 4 - 8 hours: PVC (> 0.5 mm), neoprene (> 0.35 mm), butyl rubber (> 0.4 mm)
	For right choice of glove materials, with focus on chemical resistance and time of penetration, seek advice by the supplier of chemical resistant gloves.
	The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	Liquid.	
Colour	Colourless.	
Odour	Characteristic.	
Odour threshold	Not available.	
рН	Not applicable.	
Melting point	Not applicable.	
Boiling point	Lowest known value: 136.1°C (277°F) (ethylbenzene). Weighted average: 176.2 (349.2°F)	21°C
Flash point	Closed cup: 31°C (87.8°F)	
Burning time	Not applicable.	
Burning rate	Not applicable.	
Evaporation rate	Highest known value: 0.84 (ethylbenzene) Weighted average: 0.55compared w butyl acetate	∕ith
Flammability (solid, gas)	Not applicable.	
Lower and upper explosive (flammable) limits	0.8 - 13%	
Vapour pressure	Highest known value: 1.2 kPa (9.3 mm Hg) (at 20°C) (ethylbenzene). Weighted average: 0.52 kPa (3.9 mm Hg) (at 20°C)	i
Vapour density	Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.7 (Air = 1)	
Relative density	0.997 g/cm³	
Solubility	Insoluble in the following materials: cold water and hot water.	
Solubility in water	Not available.	
Partition coefficient: n- octanol/water	Not available.	
Auto-ignition temperature	Lowest known value: 380°C (716°F) (3-aminomethyl- 3,5,5-trimethylcyclohexylamine).	

Section 9. Physical and chemical properties

Decomposition temperature	1	Not available.
SADT	1	Not available.
Viscosity	:	Dynamic: Highest known value: 200 cP (2,4,6-tris(dimethylaminomethyl)phenol) Weighted average: 18.71 cP Kinematic: Highest known value: 0.77 cSt (ethylbenzene) (OECD 114) Kinematic (40C): Highest known value: 0.64 cSt (ethylbenzene) (OECD 114)

Section 10. Stability and reactivity

Reactivity	No specific test data related to reactivity available for this product or its ingr	redients.
Chemical stability	The product is stable.	
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not o	occur.
Conditions to avoid	Avoid all possible sources of ignition (spark or flame). Do not pressurise, or braze, solder, drill, grind or expose containers to heat or sources of ignition	
Incompatible materials	Keep away from the following materials to prevent strong exothermic reacti oxidising agents, strong alkalis, strong acids.	ions:
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition pro should not be produced.	oducts
SADT	Not available.	

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LC50 Inhalation Vapour	Rat	20 mg/l	4 hours
-	LD50 Oral	Rat	4300 mg/kg	-
	TDLo Dermal	Rabbit	4300 mg/kg	-
benzyl alcohol	LD50 Oral	Rat	1230 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat - Male	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
3-aminomethyl-	LD50 Oral	Rat	1030 mg/kg	-
3,5,5-trimethylcyclohexylamine				
1,3-Cyclohexanedimethanamine	LD50 Oral	Rat	880 mg/kg	-
2,4,6-tris	LD50 Oral	Rat	1673 mg/kg	-
(dimethylaminomethyl)				
phenol				

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
aminepoxyadduct	Eyes - Irritant	Mammal - species unspecified	-	-	-
xylene	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
benzyl alcohol	Eyes - Mild irritant	Mammal - species unspecified	-	-	-
2,4,6-tris (dimethylaminomethyl) phenol	Eyes - Severe irritant	Rabbit	-	24 hours 50 µg	-
	Skin - Severe irritant	Rat	-	0.25 ml	-

Sensitisation

Section 11. Toxicological information

	0		
•	Route of exposure	Species	Result
aminepoxyadduct	skin	Mammal - species unspecified	Sensitising
3-aminomethyl- 3,5,5-trimethylcyclohexylamine	skin	Mammal - species unspecified	Sensitising

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	• •	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Date of issue

Aspiration hazard			
Name			Result
xylene ethylbenzene			ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1
Information on likely routes of exposure	:	Not available.	
Potential acute health effects	2		
Eye contact	:	Causes serious eye damage.	
Inhalation	:	No known significant effects or critical l	nazards.
Skin contact	:	Causes severe burns. May cause an a	Illergic skin reaction.
Ingestion	:	No known significant effects or critical l	nazards.
Symptoms related to the phy	sic	al, chemical and toxicological charac	teristics
Eye contact	:	Adverse symptoms may include the fol pain watering redness	lowing:
Inhalation	1	No specific data.	
Skin contact	:	Adverse symptoms may include the fol pain or irritation redness blistering may occur	lowing:
Ingestion	:	Adverse symptoms may include the foll stomach pains	lowing:
Delayed and immediate effect	ts	as well as chronic effects from short	and long-term exposure
<u>Short term exposure</u>			
Potential immediate effects	:	Not available.	
Potential delayed effects	:	Not available.	

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Section 11. Toxicological information

Long term exposure			
Potential immediate effects	lot available.		
Potential delayed effects	ot available.		
Potential chronic health eff			
Not available.			
General	Dnce sensitized, a severe allergic reaction may occur when subsequently expo o very low levels.	sed	
Carcinogenicity	lo known significant effects or critical hazards.		
Mutagenicity	lo known significant effects or critical hazards.		
Teratogenicity	No known significant effects or critical hazards.		
Developmental effects	lo known significant effects or critical hazards.		
Fertility effects	No known significant effects or critical hazards.		
Numerical measures of toxic			
Acute toxicity estimates			
Route	ATE value		
Oral Dermal Inhalation (vapours)	2493.03 mg/kg 8148.15 mg/kg 73.31 mg/l		

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
aminepoxyadduct	Acute EC50 8.1 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 5.7 mg/l	Daphnia - Daphnia magna	48 hours
	Acute LC50 7.9 mg/l	Fish - Oncorhynchus Mykiss	96 hours
xylene	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
ethylbenzene	Acute EC50 7700 µg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 2.93 mg/l	Daphnia	48 hours
	Acute LC50 4.2 mg/l	Fish	96 hours
3-aminomethyl- 3,5,5-trimethylcyclohexylamine	Acute EC50 17.4 to 21.5 mg/l Fresh	Daphnia - Daphnia magna	48 hours
	Acute IC50 37 mg/l	Algae	72 hours

Persistence/degradability

Product/ingredient name	Test	Result		Dose		Inoculum
aminepoxyadduct	-	0 % - Not r	eadily - 28 days	-		-
Product/ingredient name	Aquatic half-life)	Photolysis		Biodeg	Jradability
aminepoxyadduct	-		-		Not rea	adily
xylene	-		-		Readily	/
benzyl alcohol	-		-		Readily	/
ethylbenzene	-		-		Readily	/
3-aminomethyl-	-		-		Not rea	adily
3,5,5-trimethylcyclohexylamine						-

Bioaccumulative potential

Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
xylene	3.12	8.1 to 25.9	low
benzyl alcohol	0.87	<100	low
ethylbenzene	3.6	-	low
3-aminomethyl-	0.99	-	low
3,5,5-trimethylcyclohexylamine			
1,3-Cyclohexanedimethanamine	0.783	-	low
2,4,6-tris	0.219	-	low
(dimethylaminomethyl)phenol			

Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.
Other adverse effects	: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers

Do not allow to enter drains or watercourses. Material and/or container must be disposed of as hazardous waste.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN3470	UN3470	UN3470
UN proper shipping name	Paint, corrosive, flammable	Paint, corrosive, flammable	Paint, corrosive, flammable
Transport hazard class(es)	8 (3)	8 (3)	8 (3)
Packing group	11	П	11
Environmental hazards	No.	No.	No.
Additional information	-	Emergency schedules F-E, S-C	-

Additional information

Transport in accordance with ADR/RID, IMDG/IMO and ICAO/IATA and national regulation.

ADR / RID	: Tunnel restriction code: (D/E)
	Hazard identification number

n number: 83

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 14. Transport information

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

Section 16. Other information

Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.