SAFETY DATA SHEET



Jotun Inhibitor 51

GHS label elements Hazard pictograms

Section 1. Identification		
Product name	: Jotun Inhibitor 51	
Product code	: 21860	
Product description	: Organic.	
Product type	: Liquid.	
Other means of identification	: Not available.	
Supplier's details	: Jotun Saudia Co Ltd. P.O. Box 34698 Jeddah 21478 Kingdom of Saudi Arabia Tel: +966 2 6350535 Fax: +966 2 6362483 SDSJotun@jotun.com	
Emergency telephone number	: SHE Dept. Jotun AS, Norway +47 33 45 70 00	
Section 2. Hazar	ds identification	
Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2	

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substance or mixture	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION/IRRITATION - Category 2
	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A
	REPRODUCTIVE TOXICITY - Category 2
	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 3

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Signal word	Danger.	
Hazard statements	 Highly flammable liquid and vapour. Highly flammable liquid and vapour. Highly flammable liquid and vapour. Highly flammable variation. Causes serious eye irritation. Harmful if inhaled. Harmful if inhaled. Suspected of damaging fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure. Hearing organs) Harmful to aquatic life. 	
Precautionary statements		
Prevention	 2201 - Obtain special instructions before use. 2280 - Wear protective gloves, protective clothing and eye or face protection. 2210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition ources. No smoking. 2273 - Avoid release to the environment. 2260 - Do not breathe vapour. 2270 - Do not eat, drink or smoke when using this product. 	on
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Section 2. Hazards identification

Response	:	 P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	1	Not applicable.
Disposal	:	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not	:	None known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of	: Not available.
identification	

CAS number/other iden	<u>ntifiers</u>		
CAS number	: Not applicable.		
EC number	: Mixture.		
Product code	: 21860		
Ingredient name		%	CAS number
styrene		≥75 - ≤90	100-42-5
ethanol		≥10 - ≤25	64-17-5
4-methylpentan-2-one		≤1.4	108-10-1
p-benzoquinone		≤1.4	106-51-4

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

Section 4. First a	measures
Ingestion	: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Most important symptoms/	ects, acute and delayed
Potential acute health effe	<u>2</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled.
Skin contact	: Causes skin irritation.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/sym	<u>oms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: irritation redness reduced foetal weight increase in foetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal malformations
Indication of immediate me	cal attention and special treatment needed, if necessary
Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth to mouth requesitation.

providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

Section 5. Firefighting measures

Specific hazards arising	: Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion
from the chemical	hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protect	tive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Methods and material for cor	tainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Section 7. Handling and storage

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Protective measures	: Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
styrene	ACGIH TLV (United States, 3/2020).
-	Absorbed through skin.
	STEL: 20 ppm 15 minutes.
	TWA: 10 ppm 8 hours.
ethanol	ACGIH TLV (United States, 3/2020).
	STEL: 1000 ppm 15 minutes.
4-methylpentan-2-one	ACGIH TLV (United States, 3/2020).
	TWA: 20 ppm 8 hours.
	STEL: 75 ppm 15 minutes.
p-benzoquinone	ACGIH TLV (United States, 3/2018).
	TWA: 0.1 ppm 8 hours.
	TWA: 0.44 mg/m ³ 8 hours.

Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.				
Eye/face protection	: Safety eyewear complying to EN 166 should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.				
Skin protection					
Hand protection	 There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals. The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed. Gloves should be replaced regularly and if there is any sign of damage to the glov material. Always ensure that gloves are free from defects and that they are stored and use correctly. The performance or effectiveness of the glove may be reduced by physical/chem damage and poor maintenance. Barrier creams may help to protect the exposed areas of the skin but should not the applied once exposure has occurred. Wear suitable gloves tested to EN374. Recommended, gloves(breakthrough time) > 8 hours: 4H, CPF 3, Responder, Tychem 10000 Not recommended, gloves(breakthrough time) < 1 hour: nitrile rubber, neoprene, PVC May be used, gloves(breakthrough time) 4 - 8 hours: Barricade, Trellchen HPS, F butyl rubber, Teflon, polyvinyl alcohol (PVA), Viton®, Saranex 				
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.				
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.				
Respiratory protection	: If workers are exposed to concentrations above the exposure limit, they must use a respirator according to EN 140. Use respiratory mask with charcoal and dust filter when spraying this product, according to EN 14387(as filter combination A2-P2). In confined spaces, use compressed-air or fresh-air respiratory equipment. When use of roller or brush, consider use of charcoalfilter.				

Section 9. Physical and chemical properties

Appearance Physical state : Liquid. Colour : Clear. **Odour** : Characteristic. **Odour threshold** : Not applicable. pН : Not applicable. **Melting point** : Not applicable. : >36°C (>96.8°F) **Boiling point Flash point** : Closed cup: 13°C (55.4°F) : Highest known value: 1.7 (ethanol) Weighted average: 0.82compared with butyl **Evaporation rate** acetate Flammability (solid, gas) : Not applicable. Date of issue/Date of revision :06.05.2021 Date of previous issue :06.05.2021 Version : 1.01 6/11

Section 9. Physical and chemical properties

Lower and upper explosive (flammable) limits	: 0.9 - 19%
Vapour pressure	: Highest known value: 5.7 kPa (43 mm Hg) (at 20°C) (ethanol). Weighted average: 2.03 kPa (15.23 mm Hg) (at 20°C)
Vapour density	: Highest known value: 3.6 (Air = 1) (styrene). Weighted average: 3.13 (Air = 1)
Density	: 0.91 g/cm ³
Solubility	: Insoluble in the following materials: cold water and hot water.
Partition coefficient: n- octanol/water	: Not available.
Auto-ignition temperature	: Lowest known value: 448°C (838.4°F) (4-methylpentan-2-one).
Decomposition temperature	: Not available.
Viscosity	: Kinematic (40°C): >0.205 cm²/s (>20.5 mm²/s)

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Incompatible materials	: Reactive or incompatible with the following materials: oxidising materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
styrene ethanol	LC50 Inhalation Vapour LC50 Inhalation Vapour	Rat Rat	11800 mg/m ³ 124700 mg/m ³	4 hours 4 hours
p-benzoquinone	LD50 Oral	Rat	130 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
styrene	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	100 Percent	-
ethanol	Eyes - Moderate irritant	Rabbit	-	100 microliters	-
	Skin - Mild irritant	Rabbit	-	400 milligrams	-
4-methylpentan-2-one	Eyes - Moderate irritant	Rabbit	-	24 hours 100 microliters	-
	Eyes - Severe irritant	Rabbit	-	40 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Eyes - Mild irritant	Mammal - species unspecified	-	-	-

Sensitisation

Not available.

Mutagenicity

Section 11. Toxicological information

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
4-methylpentan-2-one	Category 3	-	Respiratory tract irritation
p-benzoquinone	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
Jotun Inhibitor 51 (MM-WCS)	Category 1		hearing organs
styrene	Category 1		hearing organs

Aspiration hazard

Not available.

Information on likely routes	Not available	
of exposure		
Potential acute health effects		
Eye contact	Causes serious eye irritation.	
Inhalation	Harmful if inhaled.	
Skin contact	Causes skin irritation.	
Ingestion	No known significant effects or critical hazards.	
Symptoms related to the phy	cal, chemical and toxicological characteristics	
Eye contact	Adverse symptoms may include the following: pain or irritation watering redness	
Inhalation	Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal malformations	
Skin contact	Adverse symptoms may include the following: irritation redness reduced foetal weight increase in foetal deaths skeletal malformations	
Ingestion	Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal malformations	

Delayed and immediate effects as well as chronic effects from short and long-term exposure

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Section 11. Toxicological information

<u>Short term exposure</u>			
Potential immediate effects	:	Not available.	
Potential delayed effects	:	Not available.	
Long term exposure			
Potential immediate effects	:	Not available.	
Potential delayed effects	:	Not available.	
Potential chronic health effects			
Not available.			
General	:	Causes damage to organs through prolonged or repeated exposure.	
Carcinogenicity	:	No known significant effects or critical hazards.	
Mutagenicity	1	No known significant effects or critical hazards.	
Teratogenicity	1	Suspected of damaging the unborn child.	
Developmental effects	1	No known significant effects or critical hazards.	
Fertility effects	:	No known significant effects or critical hazards.	

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	13000 mg/kg
Inhalation (vapours)	14.75 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
4-methylpentan-2-one	Chronic NOEC 78 mg/l Fresh water Chronic NOEC 168 mg/l Fresh water	Daphnia - Daphnia magna Fish - Pimephales promelas - Embrvo	21 days 33 days
p-benzoquinone	Acute LC50 45 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
p-benzoquinone	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
styrene	0.35	13.49	low
ethanol	-0.35	-	low
4-methylpentan-2-one	1.9	-	low
p-benzoquinone	0.2	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Date of issue/Date of revision

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	ADR/RID	IMDG	IATA
UN number	UN1993	UN1993	UN1993
UN proper shipping name	Flammable liquid, n.o.s. (styrene, ethanol)	Flammable liquid, n.o.s. (styrene, ethanol)	Flammable liquid, n.o.s. (styrene, ethanol)
Transport hazard class(es)	3	3	3
Packing group	11	II	II
Environmental hazards	No.	No.	No.
Additional information	-	Emergency schedules F-E, S-E	-

Additional information		
ADR/RID	1	Hazard identification number 33 Special provisions 640 (C)
		<u>Tunnel code</u> (D/E)
IMDG	1	<u>Emergency schedules</u> F-E, <u>S-E</u>
Special precautions for user	:	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product	: No known specific national and/or regional regulations applicable to this product (including its ingredients).
International regulations	
Chemical Weapon Convent	ion List Schedules I, II & III Chemicals
Not listed.	

Montreal Protocol

Date of issue/Date of revision

Section 15. Regulatory information

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals Not listed.

Not listed.

Section 16. Other information

<u>History</u>	
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Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
Poforoncos	• Not available

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.