

# SAFETY DATA SHEET



Jotun Protects Property

## Penguard Pro Alu Comp A

### Section 1. Identification

**GHS product identifier** : Penguard Pro Alu Comp A

**Product code** : 20740

**Product description** : Paint.

**Other means of identification** : Not available.

**Product type** : Liquid.

**Relevant identified uses of the substance or mixture and uses advised against**

Use in coatings - Industrial use

Use in coatings - Professional use

**Supplier's details** : Jotun Paints Inc.  
842 W. Sam Houston Parkway North  
City Center Three, Suite 300  
Houston, TX 77024 USA  
Phone number: +1 (713) 860-8241  
SDSJotun@jotun.com

**Emergency telephone number (with hours of operation)** : 1-800-424-9300  
(Staffed 24/7)

### Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : FLAMMABLE LIQUIDS - Category 3  
SKIN IRRITATION - Category 2  
EYE IRRITATION - Category 2A  
SKIN SENSITIZATION - Category 1  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2  
AQUATIC HAZARD (LONG-TERM) - Category 2

**GHS label elements**

**Hazard pictograms** :



**Signal word** : Warning.

**Hazard statements** : H226 - Flammable liquid and vapor.  
H315 - Causes skin irritation.  
H317 - May cause an allergic skin reaction.  
H319 - Causes serious eye irritation.  
H373 - May cause damage to organs through prolonged or repeated exposure. (hearing organs)  
H411 - Toxic to aquatic life with long lasting effects.

## Section 2. Hazards identification

### Precautionary statements

- Prevention** : P280 - Wear protective gloves. Wear eye or face protection.  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P273 - Avoid release to the environment.  
P260 - Do not breathe vapor.
- Response** : P391 - Collect spillage.  
P314 - Get medical advice or attention if you feel unwell.  
P362 + P364 - Take off contaminated clothing and wash it before reuse.  
P363 - Wash contaminated clothing before reuse.  
P302 + P352 - IF ON SKIN: Wash with plenty of water.  
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.  
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337 + P313 - If eye irritation persists: Get medical advice or attention.
- Storage** : P403 + P235 - Store in a well-ventilated place. Keep cool.
- Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Hazards not otherwise classified** : None known.

## Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

### CAS number/other identifiers

- CAS number** : Not applicable.
- Product code** : 20740

Ingredient name	%	CAS number
epoxy resin (MW ≤ 700)	≥25 - ≤50	1675-54-3
Phenol, methylstyrenated	≥10 - ≤25	68512-30-1
xylene	≤10	1330-20-7
butan-1-ol	<3	71-36-3
ethylbenzene	≤3	100-41-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

## Section 4. First aid measures

- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention following exposure or if feeling unwell. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

### **Specific hazards arising from the chemical**

- : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

### **Hazardous thermal decomposition products**

- : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides  
sulfur oxides  
metal oxide/oxides

### **Special protective actions for fire-fighters**

- : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

### **Special protective equipment for fire-fighters**

- : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

#### **For non-emergency personnel**

- : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

#### **For emergency responders**

- : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### **Environmental precautions**

- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and materials for containment and cleaning up

#### **Small spill**

- : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

#### **Large spill**

- : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
epoxy resin (MW ≤ 700) Phenol, methylstyrenated xylene	None None <b>OSHA PEL (United States, 5/2018).</b> <b>[Xylenes]</b> TWA: 435 mg/m <sup>3</sup> 8 hours. TWA: 100 ppm 8 hours. <b>OSHA PEL 1989 (United States, 3/1989).</b> <b>[Xylenes (o-, m-, p-isomers)]</b> STEL: 655 mg/m <sup>3</sup> 15 minutes. STEL: 150 ppm 15 minutes. TWA: 435 mg/m <sup>3</sup> 8 hours. TWA: 100 ppm 8 hours. <b>CAL OSHA PEL (United States, 5/2018).</b> <b>[xylene]</b> STEL: 655 mg/m <sup>3</sup> 15 minutes. STEL: 150 ppm 15 minutes. C: 300 ppm TWA: 435 mg/m <sup>3</sup> 8 hours. TWA: 100 ppm 8 hours. <b>ACGIH TLV (United States, 7/2023).</b> [p-xylene and mixtures containing p-xylene] <b>Ototoxicant.</b> TWA: 20 ppm 8 hours.
butan-1-ol	<b>ACGIH TLV (United States, 7/2023).</b> TWA: 20 ppm 8 hours. <b>NIOSH REL (United States, 10/2020).</b> <b>Absorbed through skin.</b>

**Section 8. Exposure controls/personal protection**

ethylbenzene	<p>CEIL: 150 mg/m<sup>3</sup>                  CEIL: 50 ppm  <b>OSHA PEL (United States, 5/2018).</b>                  TWA: 300 mg/m<sup>3</sup> 8 hours.                  TWA: 100 ppm 8 hours.  <b>OSHA PEL 1989 (United States, 3/1989).</b>  <b>Absorbed through skin.</b>                  CEIL: 150 mg/m<sup>3</sup>                  CEIL: 50 ppm  <b>CAL OSHA PEL (United States, 5/2018).</b>  <b>Absorbed through skin.</b>                  C: 150 mg/m<sup>3</sup>                  C: 50 ppm  <b>ACGIH TLV (United States, 7/2023).</b>  <b>Ototoxicant. Notes: K</b>                  TWA: 20 ppm 8 hours. Form:  <b>OSHA PEL 1989 (United States, 3/1989).</b>                  TWA: 100 ppm 8 hours.                  TWA: 435 mg/m<sup>3</sup> 8 hours.                  STEL: 125 ppm 15 minutes.                  STEL: 545 mg/m<sup>3</sup> 15 minutes.  <b>NIOSH REL (United States, 10/2020).</b>                  TWA: 100 ppm 10 hours.                  TWA: 435 mg/m<sup>3</sup> 10 hours.                  STEL: 125 ppm 15 minutes.                  STEL: 545 mg/m<sup>3</sup> 15 minutes.  <b>OSHA PEL (United States, 5/2018).</b>                  TWA: 100 ppm 8 hours.                  TWA: 435 mg/m<sup>3</sup> 8 hours.  <b>CAL OSHA PEL (United States, 5/2018).</b>                  STEL: 130 mg/m<sup>3</sup> 15 minutes.                  STEL: 30 ppm 15 minutes.                  TWA: 22 mg/m<sup>3</sup> 8 hours.                  TWA: 5 ppm 8 hours.</p>
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**Biological exposure indices**

Ingredient name	Exposure indices
xylene	<p><b>ACGIH BEI (United States, 7/2023) [xylenes (technical or commercial grades)]</b>                      BEI: 0.3 g/g creatinine, methylhippuric acids [in urine]. Sampling time: end of shift.</p>
ethylbenzene	<p><b>ACGIH BEI (United States, 7/2023)</b>                      BEI: 0.15 g/g creatinine, sum of mandelic acid and phenylglyoxylic acid [in urine]. Sampling time: end of shift.</p>

**Appropriate engineering controls**

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls**

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**Individual protection measures**

## Section 8. Exposure controls/personal protection

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.
- The breakthrough time must be greater than the end use time of the product.
- The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.
- Gloves should be replaced regularly and if there is any sign of damage to the glove material.
- Always ensure that gloves are free from defects and that they are stored and used correctly.
- The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.
- Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.
- Wear suitable gloves tested to ISO 374-1:2016.
- May be used, gloves(breakthrough time) 4 - 8 hours: Viton® (> 0.7 mm), neoprene (> 0.35 mm), butyl rubber (> 0.4 mm)
- Not recommended, gloves(breakthrough time) < 1 hour: PVC (> 0.5 mm)
- Recommended, gloves(breakthrough time) > 8 hours: nitrile rubber (> 0.75 mm), 4H/Silver Shield® (> 0.07 mm), Teflon (> 0.35 mm), polyvinyl alcohol (PVA) (> 0.3 mm)
- Body protection** : Use chemical-resistant protective suit / disposable overall.
- Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid.
- Color** : aluminum, Aluminum red toned
- Odor** : Characteristic.
- Odor threshold** : Not applicable.
- pH** :

## Section 9. Physical and chemical properties

	Not applicable.
<b>Melting point</b>	: Not applicable.
<b>Boiling point</b>	: Lowest known value: 119°C (246.2°F) (butan-1-ol). Weighted average: 251.71°C (485.1°F)
<b>Flash point</b>	: Closed cup: 32°C (89.6°F)
<b>Evaporation rate</b>	: Highest known value: 0.84 (ethylbenzene) Weighted average: 0.71 compared with butyl acetate
<b>Flammability (solid, gas)</b>	: Not applicable.
<b>Lower and upper explosive (flammable) limits</b>	: Greatest known range: Lower: 1.4% Upper: 11.3% (butan-1-ol)
<b>Vapor pressure</b>	: Highest known value: 1.2 kPa (9.3 mm Hg) (at 20°C) (ethylbenzene). Weighted average: 0.23 kPa (1.73 mm Hg) (at 20°C)
<b>Vapor density</b>	: Highest known value: 11.7 (Air = 1) (epoxy resin (MW ≤ 700)). Weighted average: 9.11 (Air = 1)
<b>Relative density</b>	: 1.5 g/cm <sup>3</sup> 12.52 pounds/gallon
<b>Solubility(ies)</b>	:

Media	Result
cold water	Not soluble
hot water	Not soluble

<b>Partition coefficient: n-octanol/water</b>	: Not available.
<b>Auto-ignition temperature</b>	: Lowest known value: 355°C (671°F) (butan-1-ol).
<b>Decomposition temperature</b>	: Not available.
<b>Viscosity</b>	: Kinematic (40°C (104°F)): >20.5 mm <sup>2</sup> /s (>20.5 cSt)

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
<b>Incompatible materials</b>	: Reactive or incompatible with the following materials: oxidizing materials
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
epoxy resin (MW ≤ 700)	LD50 Dermal	Rabbit	20 g/kg	-
	LD50 Oral	Mouse	15600 mg/kg	-
xylene	LC50 Inhalation Vapor	Rat	11 mg/l	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
butan-1-ol	TDL <sub>o</sub> Dermal	Rabbit	4300 mg/kg	-
	LD50 Oral	Rat	790 mg/kg	-
	LC50 Inhalation Vapor	Rat - Male	11 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
ethylbenzene	LD50 Oral	Rat	3500 mg/kg	-

#### Irritation/Corrosion



## Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
epoxy resin (MW ≤ 700)	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
Phenol, methylstyrenated	Skin - Mild irritant	Mammal - species unspecified	-	-	-
xylene	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-

### Sensitization

Product/ingredient name	Route of exposure	Species	Result
epoxy resin (MW ≤ 700)	skin	Mammal - species unspecified	Sensitizing
Phenol, methylstyrenated	skin	Mammal - species unspecified	Sensitizing

### Mutagenicity

Not available.

### Carcinogenicity

Not available.

### Classification

Product/ingredient name	OSHA	IARC	NTP
epoxy resin (MW ≤ 700)	-	3	-
ethylbenzene	-	2B	-

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
butan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3	-	Narcotic effects

### Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

### Aspiration hazard

Name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

### Potential acute health effects

Eye contact : Causes serious eye irritation.

## Section 11. Toxicological information

- Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : Causes skin irritation. May cause an allergic skin reaction.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering  
 redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness
- Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

- General** : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Teratogenicity** : No known significant effects or critical hazards.  
**Developmental effects** : No known significant effects or critical hazards.  
**Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	19455.25 mg/kg
Dermal	15984.07 mg/kg
Inhalation (vapors)	119.88 mg/l

## Section 12. Ecological information

### Toxicity

## Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
epoxy resin (MW ≤ 700)	Acute EC50 1.4 mg/l Acute LC50 3.1 mg/l	Daphnia	48 hours
xylene	Chronic NOEC 0.3 mg/l	Fish - pimephales promelas	96 hours
	Acute LC50 8500 µg/l Marine water	Fish	21 days
ethylbenzene	Acute LC50 13400 µg/l Fresh water	Crustaceans - Palaemonetes pugio	48 hours
		Fish - Pimephales promelas	96 hours
	Acute EC50 7700 µg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 2.93 mg/l	Daphnia	48 hours
	Acute LC50 4.2 mg/l	Fish	96 hours

### Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
epoxy resin (MW ≤ 700)	-	-	Not readily
xylene	-	-	Readily
ethylbenzene	-	-	Readily

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
epoxy resin (MW ≤ 700)	2.64 to 3.78	31	low
Phenol, methylstyrenated	3.627	-	low
xylene	3.12	8.1 to 25.9	low
butan-1-ol	1	-	low
ethylbenzene	3.6	-	low

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.













## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

### United States - RCRA Toxic hazardous waste "U" List

Ingredient	CAS #	Status	Reference number
Xylene	1330-20-7	Listed	U239
1-Butanol (l)	71-36-3	Listed	U031

## Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	UN1263	UN1263	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	Paint	Paint	Paint	Paint	Paint	Paint
Transport hazard class(es)	3  	3  	3  	3  	3  	3  
Packing group	III	III	III	III	III	III
Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.

### Additional information

#### DOT Classification

- : This product is not regulated as a marine pollutant when transported on inland waterways in sizes of ≤5 L or ≤5 kg or by road, rail, or inland air in non-bulk sizes, provided the packagings meet the general provisions of §§ 173.24 and 173.24a. **Reportable quantity** 1453.1 lbs / 659.71 kg [116.18 gal / 439.8 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

#### TDG Classification

- : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3), 2.7 (Marine pollutant mark). The marine pollutant mark is not required when transported by road or rail.

#### Mexico Classification

- : -

#### ADR/RID

- : Tunnel restriction code: (D/E)  
Hazard identification number: 30

#### IMDG

- : Emergency schedules (EmS): F-E, S-E  
Marine pollutant: Yes.

#### IATA

- : The environmentally hazardous substance mark may appear if required by other transportation regulations.

#### Special precautions for user

- : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

## Section 15. Regulatory information

#### U.S. Federal regulations

- : **Clean Water Act (CWA) 307:** ethylbenzene  
**Clean Water Act (CWA) 311:** xylene; ethylbenzene

#### [Clean Air Act Section 112\(b\) Hazardous Air Pollutants \(HAPs\)](#)

## Section 15. Regulatory information

Ingredient name	CAS number	%
xylene	1330-20-7	6.8819
ethylbenzene	100-41-4	2.294

**Clean Air Act Section 602 Class I Substances** : Not listed

**Clean Air Act Section 602 Class II Substances** : Not listed

**DEA List I Chemicals (Precursor Chemicals)** : Not listed

**DEA List II Chemicals (Essential Chemicals)** : Not listed

### SARA 302/304

#### Composition/information on ingredients

No products were found.

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : FLAMMABLE LIQUIDS - Category 3  
 SKIN IRRITATION - Category 2  
 EYE IRRITATION - Category 2A  
 SKIN SENSITIZATION - Category 1  
 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

#### Composition/information on ingredients

Name	%	Classification
epoxy resin (MW ≤ 700)	≥25 - ≤50	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1B
Phenol, methylstyrenated	≥10 - ≤25	SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1
xylene	≤10	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
butan-1-ol	<3	ASPIRATION HAZARD - Category 1 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
ethylbenzene	≤3	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1

### SARA 313

## Section 15. Regulatory information

	Product name	CAS number	%
<b>Form R - Reporting requirements</b>	xylene	1330-20-7	≤10
	butan-1-ol	71-36-3	<3
	ethylbenzene	100-41-4	≤3
	Aluminium powder (stabilized)	7429-90-5	≤3
<b>Supplier notification</b>	xylene	1330-20-7	≤10
	butan-1-ol	71-36-3	<3
	ethylbenzene	100-41-4	≤3
	Aluminium powder (stabilized)	7429-90-5	≤3

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

### State regulations

- Massachusetts** : The following components are listed: XYLENE; BARIUM SULFATE; N-BUTYL ALCOHOL; ETHYL BENZENE; ALUMINUM
- New York** : The following components are listed: Xylene mixed; Butyl alcohol; Ethylbenzene
- New Jersey** : The following components are listed: XYLENES; barium sulfate; n-BUTYL ALCOHOL; ETHYL BENZENE; ALUMINUM
- Pennsylvania** : The following components are listed: BENZENE, DIMETHYL-; BARIUM SULFATE; 1-BUTANOL; BENZENE, ETHYL-

### California Prop. 65

**WARNING:** This product can expose you to Ethylbenzene, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
ethylbenzene	Yes.	No.	Yes.	-

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### International lists

#### National inventory

- Australia** : Not determined.
- Canada** : Not determined.
- China** : Not determined.
- Europe** : Not determined.
- Japan** : Not determined.
- Malaysia** : Not determined.
- New Zealand** : Not determined.
- Philippines** : Not determined.
- Republic of Korea** : Not determined.

## Section 15. Regulatory information

Taiwan : Not determined.

## Section 16. Other information

### Hazardous Material Information System (U.S.A.)

Health	*	2
Flammability		3
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

### National Fire Protection Association (U.S.A.)



### Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 3	On basis of test data
SKIN IRRITATION - Category 2	Calculation method
EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 2	Calculation method

### History

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### Key to abbreviations

: ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 UN = United Nations

References : Not available.

Indicates information that has changed from previously issued version.

### Notice to reader

## **Section 16. Other information**

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

➤ Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.