

# SAFETY DATA SHEET



Jotun Protects Property

## Jotapipe HT 2004

### Section 1. Identification

**Product name** : Jotapipe HT 2004

**Standard Name ID** : 16416

**Product type** : Powder coating.

**Relevant identified uses of the substance or mixture and uses advised against**

**Identified uses**

Use in coatings - Industrial use

**Supplier's details** : 佐敦涂料（张家港）有限公司  
中国江苏扬子江国际化学工业园南海路39号 215634  
电话: +86 512 58937988  
传真: +86 512 58937986

Jotun Coatings (Zhangjiagang) Co. Ltd  
NO.39 Nanhai Road Jiangsu Yangtze River International Chemical Industry Park,  
Jiangsu Province 215634 China  
Tel: +86 512 58937988  
Fax: +86 512 58937986

中远佐敦船舶涂料（青岛）有限公司  
中国山东省青岛市高新区春阳路800号  
总机电话：+86-532-68689888  
总机传真：+86-532-66726750

Jotun COSCO Marine Coatings (Qingdao) Co. Ltd.  
No. 800, Chunyang Road, High-tech Zone, Qingdao, P. R. China  
Tel: +86-532-68689888  
Fax: +86-532-66726750

SDSJotun@jotun.com

**Emergency telephone number** : +47 33 45 70 00 Jotun Norway (head office)

### Section 2. Hazards identification

**Classification of the substance or mixture** : SKIN CORROSION/IRRITATION - Category 2  
SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A  
SKIN SENSITISATION - Category 1  
LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3

**GHS label elements**

**Hazard pictograms** :



**Signal word** : Warning.

**Hazard statements** : H315 - Causes skin irritation.  
H317 - May cause an allergic skin reaction.  
H319 - Causes serious eye irritation.  
H412 - Harmful to aquatic life with long lasting effects.

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## Section 2. Hazards identification

### Precautionary statements

- Prevention** : P280 - Wear protective gloves. Wear eye or face protection.  
P273 - Avoid release to the environment.  
P261 - Avoid breathing dust.
- Response** : P362 + P364 - Take off contaminated clothing and wash it before reuse.  
P302 + P352 - IF ON SKIN: Wash with plenty of water.  
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.  
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.  
Remove contact lenses, if present and easy to do. Continue rinsing.  
P337 + P313 - If eye irritation persists: Get medical advice or attention.
- Storage** : Not applicable.
- Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

## Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

### CAS number/other identifiers

- CAS number** : Not applicable.
- EC number** : Mixture.
- Product code** : 16416

| Ingredient name         | %    | CAS number |
|-------------------------|------|------------|
| epoxy resin (MW ≤ 700)  | ≤30  | 1675-54-3  |
| calcium oxide           | ≤5   | 1305-78-8  |
| 1h-imidazole, 2-methyl- | ≤0.3 | 693-98-1   |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

## Section 4. First aid measures

**Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

**Eye contact** : Causes serious eye irritation.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : Causes skin irritation. May cause an allergic skin reaction.  
**Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

**Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering  
 redness

**Inhalation** : No specific data.

**Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness

**Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

**Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

**Specific treatments** : No specific treatment.

**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Firefighting measures

### Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
 carbon dioxide  
 carbon monoxide  
 nitrogen oxides  
 sulfur oxides  
 metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

**Fire/explosion hazards** : Fine dust clouds may form explosive mixtures with air.

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## Section 5. Firefighting measures

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

### Methods and material for containment and cleaning up

**Small spill** : Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

See Technical Data Sheet / packaging for further information.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

| Ingredient name | Exposure limits   |
|-----------------|---|
| calcium oxide   | <b>GBZ 2.1 (China, 8/2019).</b><br>PC-TWA: 2 mg/m <sup>3</sup> 8 hours. |

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## Section 8. Exposure controls/personal protection

Dust Limit : 10 mg/m<sup>3</sup> (TWA of total inhalable dust) and 4 mg/m<sup>3</sup> (TWA of respirable)

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye protection** : Safety eyewear complying to EN 166 should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

Wear suitable gloves tested to EN374.

Recommended, gloves(breakthrough time) > 8 hours: neoprene, PVC, butyl rubber, nitrile rubber

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

### Appearance

|  |   |
|--|---|
| Physical state                         | : Solid. Powder.  |
| Colour                                 | : Various   |
| Odour                                  | : Odourless.  |
| Odour threshold                        | : Not available.  |
| pH                                     | : Not applicable.   |
| Melting point                          | : Not applicable.   |
| Boiling point                          | : Not available.  |
| Flash point                            | : Not applicable.   |
| Burning time                           | : Not available.  |
| Burning rate                           | : Not available.  |
| Evaporation rate                       | : Not available.  |
| Flammability (solid, gas)              | : Not applicable.   |
| Minimum ignition energy (mJ)           | : 10 - 30   |
| Lower explosion limit                  | : 30 g/m <sup>3</sup>   |
| Vapour pressure                        | : Not available.  |
| Vapour density                         | : Not available.  |
| Relative density                       | : 1.28 to 1.38 g/cm <sup>3</sup>                                  |
| Solubility                             | : Insoluble in the following materials: cold water and hot water. |
| Partition coefficient: n-octanol/water | : Not available.  |
| Auto-ignition temperature              | : > 400°C   |
| Decomposition temperature              | : >250°C (>482°F)   |
| SADT                                   | : Not available.  |
| Viscosity                              | : Not applicable.   |

## Section 10. Stability and reactivity

|                                    |  |
|------------------------------------|--|
| Reactivity                         | : No specific test data related to reactivity available for this product or its ingredients.           |
| Chemical stability                 | : The product is stable.   |
| Possibility of hazardous reactions | : Under normal conditions of storage and use, hazardous reactions will not occur.                      |
| Conditions to avoid                | : No specific data.  |
| Incompatible materials             | : Not applicable.  |
| Hazardous decomposition products   | : Under normal conditions of storage and use, hazardous decomposition products should not be produced. |

Fine dust clouds may form explosive mixtures with air.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

| Product/ingredient name | Result      | Species | Dose        | Exposure |
|-------------------------|-------------|---------|-------------|----------|
| epoxy resin (MW ≤ 700)  | LD50 Dermal | Rabbit  | 20 g/kg     | -        |
|                         | LD50 Oral   | Mouse   | 15600 mg/kg | -        |
| 1h-imidazole, 2-methyl- | LD50 Oral   | Mouse   | 1400 mg/kg  | -        |

#### Irritation/Corrosion



## Section 11. Toxicological information

| Product/ingredient name | Result                 | Species                      | Score | Exposure                             | Observation |
|-------------------------|------------------------|------------------------------|-------|--------------------------------------|-------------|
| epoxy resin (MW ≤ 700)  | Eyes - Severe irritant | Rabbit                       | -     | 24 hours 2 milligrams 500 milligrams | -           |
|                         | Skin - Mild irritant   | Rabbit                       | -     |                                      | -           |
| calcium oxide           | Eyes - Irritant        | Mammal - species unspecified | -     | -                                    | -           |
|                         | Skin - Mild irritant   | Mammal - species unspecified | -     | -                                    | -           |

### Sensitisation

| Product/ingredient name | Route of exposure | Species                      | Result      |
|-------------------------|-------------------|------------------------------|-------------|
| epoxy resin (MW ≤ 700)  | skin              | Mammal - species unspecified | Sensitising |

### Mutagenicity

Not available.

### Carcinogenicity

Not available.

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

| Name          | Category   | Route of exposure | Target organs                |
|---------------|------------|-------------------|------------------------------|
| calcium oxide | Category 3 | -                 | Respiratory tract irritation |

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on likely routes of exposure** : Not available.

### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness

## Section 11. Toxicological information

**Ingestion** : No specific data.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

**General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Teratogenicity** : No known significant effects or critical hazards.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Not available.

## Section 12. Ecological information

### Toxicity

| Product/ingredient name | Result  | Species                                       | Exposure                        |
|-------------------------|---|---|---------------------------------|
| epoxy resin (MW ≤ 700)  | Acute EC50 1.4 mg/l<br>Acute LC50 3.1 mg/l<br>Chronic NOEC 0.3 mg/l | Daphnia<br>Fish - pimephales promelas<br>Fish | 48 hours<br>96 hours<br>21 days |
| 1h-imidazole, 2-methyl- | Acute LC50 286000 to 307000 µg/l<br>Fresh water                     | Fish - Pimephales promelas                    | 96 hours                        |

### Persistence/degradability

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|-------------------------|-------------------|------------|------------------|
| epoxy resin (MW ≤ 700)  | -                 | -          | Not readily      |

### Bioaccumulative potential

| Product/ingredient name | LogP <sub>ow</sub> | BCF  | Potential |
|-------------------------|--------------------|------|-----------|
| epoxy resin (MW ≤ 700)  | 2.64 to 3.78       | 31   | low       |
| calcium oxide           | -                  | 2.34 | low       |
| 1h-imidazole, 2-methyl- | 0.24               | -    | low       |

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

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## Section 12. Ecological information

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

**Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

|                                     | UN  | IMDG  | IATA  |
|-------------------------------------|---|---|---|
| <b>UN number</b>                    | Not regulated.  | Not regulated.  | Not regulated.  |
| <b>UN proper shipping name</b>      | -   | -   | -   |
| <b>Transport hazard class(es)</b>   | -   | -   | -   |
| <b>Packing group</b>                | -   | -   | -   |
| <b>Environmental hazards</b>        | No.   | No.   | No.   |
| <b>Special precautions for user</b> | <b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage. | <b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage. | <b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage. |
| <b>Additional information</b>       | -   | -   | -   |

## Section 15. Regulatory information

**Safety, health and environmental regulations specific for the product:**

**Law of the People's Republic of China on the Prevention and Control of Occupational Diseases**

Regulations on the Control over Safety of Dangerous Chemicals

Measures for Environmental Management of New Chemical Substances

Law of the People's Republic of China on the Prevention and Control of Environment Pollution Caused by Solid Wastes

Safety regulations for the use of chemicals in the workplace

General Rule for Classification and Hazard Communication of Chemicals

Classification and code of dangerous goods

**List of Goods banned for Importing**

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## Section 15. Regulatory information

None of the components are listed.

### List of Goods banned for Exporting

None of the components are listed.

### List of Toxic Chemicals Severely Restricted for Importing & Exporting by China

None of the components are listed.

## Section 16. Other information

### History

#### Date of printing

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#### Key to abbreviations

: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway  
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
UN = United Nations

### Notice to reader

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.