

SAFETY DATA SHEET**Corro-Coat PU Series 60 (J001)****SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifier**

Product name : Corro-Coat PU Series 60 (J001)
Product code : 16400
Product type : Powder coating.
Other means of identification : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against**Identified uses**

Use in coatings - Industrial use

1.3 Details of the supplier of the safety data sheet

Jotun India Private Limited
 Plot No – D – 280
 Ranjangaon, MIDC
 Village – Karegaon, Tal. - Shirur
 Dist. – Pune – 412 210
 INDIA

Phone : +91 21 38671300
 Fax : +91 21 38671399

sdspowder@jotun.com

1.4 Emergency telephone number

Jotun India Private Limited
 Phone No : +91 21 38671300

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture****Product definition** : Mixture**Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

Not classified.

Classification according to Directive 1999/45/EC [DPD]

The product is not classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : Not classified.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements**Hazard pictograms** :**Signal word** : No signal word.**Hazard statements** : No known significant effects or critical hazards.**Precautionary statements****General** : Not applicable.**Date of issue** : 07.08.2018

SECTION 2: Hazards identification

Prevention	: Avoid breathing dust.
Response	: Not applicable.
Storage	: Not applicable.
Disposal	: Not applicable.
Supplemental label elements	: Not applicable.

2.3 Other hazards

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

Substance/mixture : Mixture

Product/ingredient name	Identifiers	%	Classification		Type	Notes
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures**4.1 Description of first aid measures**

General	: In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Ingestion	: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed**Potential acute health effects**

Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

SECTION 4: First aid measures

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Recommended: alcohol-resistant foam, CO₂ blanket, water spray or mist.
- Unsuitable extinguishing media** : Do not use water jet.
Do not use inert gas under high pressure (e.g. CO₂).

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : No specific fire or explosion hazard.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
sulfur oxides
metal oxide/oxides

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 6: Accidental release measures**SECTION 7: Handling and storage**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Precautions should be taken to prevent the formation of dusts in concentrations above flammable, explosive or occupational exposure limits.

Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources.

Mixture may charge electrostatically: always use earthing leads when transferring from one container to another.

Operators should wear antistatic footwear and clothing and floors should be of the conducting type.

Keep away from heat, sparks and flame.

Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.

Put on appropriate personal protective equipment (see Section 8).

Always keep in containers made from the same material as the original one.

Comply with the health and safety at work laws.

Do not allow to enter drains or watercourses.

During stoving/curing caprolactam will be released. Efficient oven extraction must be provided to safely discharge caprolactam from the workplace.

Welding, grinding and other hot work on the already-coated substrate may cause free isocyanates to be formed and released.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.

Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight.

Keep container tightly closed.

Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

See Technical Data Sheet / packaging for further information.

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limits**

Dust Limit : 10 mg/m³ (TWA of total inhalable dust) and 4 mg/m³ (TWA of respirable)

Product/ingredient name	Exposure limit values
No exposure limit value known.	

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Derived no effect levels

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SECTION 8: Exposure controls/personal protection

No DNELs available.

Predicted no effect concentrations

No PNECs available.

8.2 Exposure controls

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying to EN 166 should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection : There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals. The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed. Gloves should be replaced regularly and if there is any sign of damage to the glove material. Always ensure that gloves are free from defects and that they are stored and used correctly. The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance. Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred. For right choice of glove materials, with focus on chemical resistance and time of penetration, seek advice by the supplier of chemical resistant gloves. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : If workers are exposed to concentrations above the exposure limit, they must use a respirator according to EN 140. If dust is generated and ventilation is inadequate, use respirator that will protect against dust/mist. (FFP2 / N95).

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Solid. Powder.

Colour : Various

Odour : Odourless.

Odour threshold : Not available.

SECTION 9: Physical and chemical properties

pH	: Not applicable.
Melting point/freezing point	: Not applicable.
Initial boiling point and boiling range	: Not available.
Flash point	: Not available.
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not applicable.
Burning time	: Not available.
Burning rate	: Not available.
Lower explosion limit	: 30 g/m ³
Minimum ignition energy (mJ)	: 10 - 30
Vapour pressure	: Not available.
Vapour density	: Not available.
Relative density	: 1.2 to 1.9 g/cm ³
Solubility(ies)	: Insoluble in the following materials: cold water and hot water.
Partition coefficient: n-octanol/ water	: Not available.
Auto-ignition temperature	: Not applicable.
Decomposition temperature	: >230°C
Viscosity	: Not applicable.
Explosive properties	: Not available.
Oxidising properties	: Not available.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: No specific data.
10.5 Incompatible materials	: Not applicable.
10.6 Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Fine dust clouds may form explosive mixtures with air.

SECTION 11: Toxicological information**11.1 Information on toxicological effects**

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. Coating powders can cause localised skin irritation in folds of the skin or under tight clothing.

Caprolactam is classified as hazardous to human health and the toxicity effects are described by the following hazard statements: Harmful if swallowed or if inhaled (H302 + H332), Causes skin irritation (H315), Causes serious eye irritation (H319), May cause respiratory irritation (H335).

Acute toxicity estimates

Not available.

SECTION 11: Toxicological information

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Conclusion/Summary : No known significant effects or critical hazards.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

PBT : Not applicable.

vPvB : Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

European waste catalogue (EWC)

08 02 01 waste coating powders

If this product is mixed with other wastes, this code may no longer apply. If mixed with other wastes, the appropriate code should be assigned. For further information, contact your local waste authority.

SECTION 14: Transport information

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

This preparation is not classified as dangerous according to international transport regulations (ADR/RID, IMDG or ICAO/IATA).

14.1 UN number : Not regulated.

14.2 UN proper shipping name : -

SECTION 14: Transport information

- 14.3 Transport hazard class(es) : -
- 14.4 Packing group : -
- 14.5 Environmental hazards : No.
- 14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Additional information

- ADR / RID : -
- 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code : Not available.

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****EU Regulation (EC) No. 1907/2006 (REACH)****Annex XIV - List of substances subject to authorisation****Substances of very high concern**

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Europe inventory : Not determined.

Black List Chemicals : Not listed

Industrial emissions (integrated pollution prevention and control) - Air : Not listed

Industrial emissions (integrated pollution prevention and control) - Water : Not listed

International regulations

Chemical Weapons Convention List Schedule I Chemicals : Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

15.2 Chemical safety assessment : Not applicable.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Not classified.	

Full text of abbreviated H statements : Not applicable.

Full text of classifications [CLP/GHS] : Not applicable.

Full text of abbreviated R phrases : Not applicable.

Full text of classifications [DSD/DPD] : Not applicable.

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Notice to reader

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Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

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