

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: Hardtop Flexi Standard Comp B
UFI	: YM74-60PJ-H00R-W5GE
Product code	: 1533
Product description	: Hardener.
Product type	: Liquid.
Other means of identification	: Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use in coatings - Industrial use Use in coatings - Professional use

1.3 Details of the supplier of the safety data sheet

Jotun A/S P.O.Box 2021 3202 Sandefjord Norway

Tel: + 47 33 45 70 00 Fax: +47 33 45 72 42 E-mail: SDSJotun@jotun.no

National contact

Jotun Paints Europe (Ltd). Unit K7, Marina Commercial Park Centre Park Road Cork Ireland

Tel: +353 214 965955 Fax: +353 214 965992

SDSJotun@jotun.com

1.4 Emergency telephone number

Poisons Information Centre of Ireland: +353 1 809 3000 (8am-10pm, 7 days a week)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended. See Section 16 for the full text of the H statements declared above.

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SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

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2.2 Label elements

Hazard pictograms



Signal word	:	Warning.
Hazard statements	:	H226 - Flammable liquid and vapour. H317 - May cause an allergic skin reaction. H332 - Harmful if inhaled. H335 - May cause respiratory irritation.
Precautionary statements		
General	1	Not applicable.
Prevention	:	 P280 - Wear protective gloves. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P261 - Avoid breathing vapour.
Response	:	 P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
Storage	1	P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.
Disposal	:	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	1	hexane, 1,6-diisocyanato-, homopolymer hexamethylene-di-isocyanate
Supplemental label elements	:	EUH204 - Contains isocyanates. May produce an allergic reaction.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	As from August 24 2023 adequate training is required before industrial or professional use.
Special packaging requirem	en	<u>ts</u>
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	:	Not applicable.
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	:	None known.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures	: Mixture				
Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
hexane, 1,6-diisocyanato-, homopolymer	REACH #: 01-2119488934-20 EC: 500-060-2 CAS: 28182-81-2	≥50 - ≤75	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1] [2]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6 Index: 607-195-00-7	≥10 - <20	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	<10	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (vapours)] = 20 mg/ I	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≤5	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
hexamethylene-di- isocyanate	REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0	≤0.3	Acute Tox. 2, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 See Section 16 for the full text of the H statements declared above.	ATE [Inhalation (vapours)] = 0.5 mg/I Resp. Sens. 1, H334: C ≥ 0.5%	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

<u>Type</u>

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid	measures
General	 In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.
Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Date of issue/Date of revision	: 27.03.2023 Date of previous issue : No previous validation Version : 1 3/18

SECTION 4: First aid measures

Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in nonallergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitisation of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

Contains Hexamethylene diisocyanate, oligomers, hexamethylene-di-isocyanate. May produce an allergic reaction.

Over-exposure signs/symptoms

Eye contact	: No specific data.
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

See toxicological information (Section 11)

SECTION 5: Firefighting measures

5.1 Extinguishing media		
Suitable extinguishing media	:	Recommended: alcohol-resistant foam, CO_2 , powders, water spray or mist.
Unsuitable extinguishing media	:	Do not use water jet.
5.2 Special hazards arising f	fron	1 the substance or mixture
Hazards from the substance or mixture	:	Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.
Hazardous combustion products	:	Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen, hydrogen cyanide, monomeric isocyanates.
5.3 Advice for firefighters		
Special protective actions for fire-fighters	:	Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.
Special protective equipment for fire-fighters		Appropriate breathing apparatus may be required.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	te	ctive equipment and emergency procedures
For non-emergency personnel	:	Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.
6.3 Methods and material for containment and cleaning up	:	Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13).
6.4 Reference to other sections	:	See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

Hardtop Flexi Standard Comp B

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

Examination of lung function should be carried out on a regular basis on persons spraying this mixture.

7.1 Precautions for safe handling

Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits.

In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Operators should wear antistatic footwear and clothing and floors should be of the conducting type.

Care should be taken when re-opening partly-used containers. Precautions should be taken to minimise exposure to atmospheric humidity or water. CO_2 will be formed, which, in closed containers, could result in pressurisation. Keep away from heat, sparks and flame. No sparking tools should be used.

Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Put on appropriate personal protective equipment (see Section 8).

Never use pressure to empty. Container is not a pressure vessel.

Always keep in containers made from the same material as the original one.

Comply with the health and safety at work laws.

Do not allow to enter drains or watercourses.

Information on fire and explosion protection

Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikely to be sufficient to control particulates and solvent vapour in all cases. In such circumstances they should wear a compressed air-fed respirator during the spraying process and until such time as the particulates and solvent vapour concentration has fallen below the exposure limits.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.

Notes on joint storage

Keep away from: oxidising agents, strong alkalis, strong acids.

Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep container tightly closed.

Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Seveso Directive - Reporting thresholds

Danger criteria

	Notification and MAPP threshold	Safety report threshold
Р5с	5000 tonne	50000 tonne

See Technical Data Sheet / packaging for further information.

7.3 Specific end use(s)

Recommendations Industrial sector specific solutions

: Not available. : Not available.

Date of issue/Date of revision

SECTION 8: Exposure controls/personal protection

The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
hexane, 1,6-diisocyanato-, homopolymer	EH40/2005 WELs (United Kingdom (UK), 1/2020). Inhalation
	sensitiser.
	STEL: 0.07 mg/m ³ , (as -NCO) 15 minutes.
	TWA: 0.02 mg/m ³ , (as -NCO) 8 hours.
2-methoxy-1-methylethyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 548 mg/m ³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 274 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
xylene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 441 mg/m ³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 220 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 552 mg/m ³ 15 minutes.
	STEL: 125 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
	TWA: 441 mg/m ³ 8 hours.
hexamethylene-di-isocyanate	EH40/2005 WELs (United Kingdom (UK), 1/2020). Inhalation
	sensitiser. Notes: as NCO
	STEL: 0.07 mg/m ³ , (as -NCO) 15 minutes.
	TWA: 0.02 mg/m³, (as -NCO) 8 hours.

procedures European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
hexane, 1,6-diisocyanato-, homopolymer	DNEL	Long term Inhalation	0.5 mg/m³	Workers	Local
	DNEL	Short term Inhalation	1 mg/m³	Workers	Local
2-methoxy-1-methylethyl acetate	DNEL	Long term Dermal	153.5 mg/ kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	275 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	54.8 mg/ kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Inhalation	33 mg/m³	General population [Consumers]	Systemic

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	DNEL	Long term Oral	1.67 mg/ kg bw/day	General population	Systemic
	DNEL	Long term	33 mg/m³	[Consumers] General	Local
	DNEL	Inhalation Long term	33 mg/m³	population General	Systemic
	DNEL	Inhalation Long term Oral	36 mg/kg	population General	Systemic
	DNEL	Long term Inhalation	bw/day 275 mg/m³	population Workers	Systemic
	DNEL	Long term Dermal	320 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	550 mg/m ³	Workers	Local
	DNEL	Long term Dermal	796 mg/kg bw/day	Workers	Systemic
kylene	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Long term Oral	12.5 mg/ kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term	442 mg/m³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
ethylbenzene	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local
	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m³	Workers	Systemic
nexamethylene-di-isocyanate	DNEL	Long term Inhalation	0.035 mg/ m³	Workers	Local
	DNEL	Short term Inhalation	0.07 mg/m ³	Workers	Local

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
2-methoxy-1-methylethyl acetate	Fresh water	0.635 mg/l	-
	Marine	0.0635 mg/l	-
	Sewage Treatment	100 mg/l	-
	Plant	-	
	Fresh water sediment	3.29 mg/kg dwt	-
	Marine water sediment	0.329 mg/kg dwt	-
	Soil	0.29 mg/kg dwt	-
xylene	Fresh water	0.327 mg/l	-
	Marine	0.327 mg/l	-
	Sewage Treatment	6.58 mg/l	-
	Plant		
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg dwt	-
ethylbenzene	Fresh water	0.1 mg/l	-
	Marine	0.01 mg/l	-
	Sewage Treatment	9.6 mg/l	-
	Plant		
	Fresh water sediment	13.7 mg/kg dwt	-
	Soil	2.68 mg/kg dwt	-
	Secondary Poisoning	20 mg/kg	-
hexamethylene-di-isocyanate	Fresh water	0.0774 mg/l	-
	Marine	0.00774 mg/l	-
	Sewage Treatment	8.42 mg/l	-
	Plant		
	Fresh water sediment	0.01334 mg/kg	-
		dwt	
	Marine water sediment	0.001334 mg/kg	-
		dwt	
	Soil	0.0026 mg/kg dwt	-

8.2 Exposure controls

Persons with a history of asthma, allergies, chronic or recurrent respiratory disease should not be exposed to any process in which this product is used.

Examination of lung function should be carried out on a regular basis on persons spraying this mixture.

Appropriate engineering controls	: Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. Air-fed protective respiratory equipment must be worn by the spray operator, even when good ventilation is provided. In other operations, if local exhaust ventilation and good general extraction are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn. (See Occupational exposure controls.)
Individual protection measu	<u>ires</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying to ISO 16321-1:2022 should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	

SECTION 8: Exposure controls/personal protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

<u>Gloves</u>

Wear suitable gloves tested to ISO 374-1:2016.

Not recommended, gloves(breakthrough time) < 1 hour: neoprene (> 0.35 mm)

May be used, gloves(breakthrough time) 4 - 8 hours: butyl rubber (> 0.4 mm), PVC (> 0.5 mm) Recommended, gloves(breakthrough time) > 8 hours: Viton® (> 0.7 mm), nitrile rubber (> 0.4 mm), 4H/Silver Shield® (> 0.07 mm), Teflon (> 0.35 mm), polyvinyl alcohol (PVA) (> 0.3 mm)

For right choice of glove materials, with focus on chemical resistance and time of penetration, seek advice by the supplier of chemical resistant gloves.

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Body protection	: Personnel should wear antistatic clothing made of natural fibres or of high- temperature-resistant synthetic fibres.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Self-contained respiratory equipment must be worn by spray operator, even when good ventilation is provided. By other operations than spraying, in well ventilated areas, air-fed respirators could be replaced by a combination charcoal filter and particulate filter mask.
Environmental exposure controls	: Do not allow to enter drains or watercourses.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Colour	: Colourless.
Odour	: Characteristic.
Odour threshold	: Not applicable.
Melting point/freezing point	: Not applicable.
Initial boiling point and boiling range	 Lowest known value: 136.1°C (277°F) (ethylbenzene). Weighted average: 140.97°C (285.7°F)
Flammability	: Not applicable.
Lower and upper explosion limit	: 0.8 - 7%
Flash point	: Closed cup: 38°C
Auto-ignition temperature	: Lowest known value: 333°C (631.4°F) (2-methoxy-1-methylethyl acetate).
Decomposition temperature	: Not available.
рН	Not applicable.
Viscosity	: Kinematic (40°C): >20.5 mm ² /s

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SECTION 9: Physical and chemical properties

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Solubility in water	: cold water hot water	Not soluble Not soluble
Partition coefficient: n-octanol/ water	: Not availab	le.
Vapour pressure		own value: 1.2 kPa (9.3 mm Hg) (at 20°C) (ethylbenzene). Weighted 17 kPa (1.28 mm Hg) (at 20°C)
Evaporation rate	: Highest know with butyl a	own value: 0.84 (ethylbenzene) Weighted average: 0.54compared cetate
Density	: 1.08 g/cm ³	
Vapour density	•	own value: 4.6 (Air = 1) (2-methoxy-1-methylethyl acetate). average: 4.15 (Air = 1)
Explosive properties	: Not availab	le.
Oxidising properties	: Not availab	le.
Particle characteristics		
Median particle size	: Not applica	ble.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity 10.1 Reactivity : The product reacts slowly with water, resulting in the production of carbon dioxide 10.2 Chamical stability : Stable under recommanded storage and handling conditions (see Section 7)

TO. T Redetivity	The product reacts slowly with water, resulting in the production of carbon dioxide.	
10.2 Chemical stability	Stable under recommended storage and handling conditions (see Section 7).	
10.3 Possibility of hazardous reactions	In closed containers, pressure build-up could result in distortion, expansion and, in extreme cases, bursting of the container.	
10.4 Conditions to avoid	In a fire, hazardous decomposition products may be produced.	
10.5 Incompatible materials	Keep away from: oxidising agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.	
10.6 Hazardous decomposition products	Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen, hydrogen cyanide, monomeric isocvanates.	

Thermal decomposition (>200°C) may liberate anhydrides and relatively low concentrations of isocyanates.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in nonallergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitisation of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

SECTION 11: Toxicological information

Contains Hexamethylene diisocyanate, oligomers, hexamethylene-di-isocyanate. May produce an allergic reaction.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2-methoxy-1-methylethyl acetate	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	8532 mg/kg	-
xylene	LC50 Inhalation Vapour	Rat	20 mg/l	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
	TDLo Dermal	Rabbit	4300 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat - Male	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
hexamethylene-di- isocyanate	LC50 Inhalation Dusts and mists	Rat	124 mg/m³	4 hours

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Hardtop Flexi Standard Comp B	N/A	11733.3	N/A	81.7	2.0
hexane, 1,6-diisocyanato-, homopolymer	N/A	N/A	N/A	N/A	1.5
2-methoxy-1-methylethyl acetate	8532	N/A	N/A	N/A	N/A
xylene	4300	1100	N/A	20	N/A
ethylbenzene	3500	N/A	N/A	17.8	N/A
hexamethylene-di-isocyanate	N/A	N/A	N/A	0.5	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
hexane, 1,6-diisocyanato-, homopolymer	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	500 mg	-
xylene	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
hexamethylene-di-isocyanate	Eyes - Mild irritant	Mammal - species unspecified	-	-	-
	Skin - Mild irritant	Mammal - species unspecified	-	-	-

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
hexane, 1,6-diisocyanato-, homopolymer	skin	Mammal - species unspecified	Sensitising
hexamethylene-di- isocyanate	skin	Mammal - species unspecified	Sensitising

Mutagenicity

No known significant effects or critical hazards.

Carcinogenicity

No known significant effects or critical hazards.

Reproductive toxicity

Developmental effects

ffects : No known significant effects or critical hazards.

: No known significant effects or critical hazards.

Fertility effects

Teratogenicity

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SECTION 11: Toxicological information

No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
hexane, 1,6-diisocyanato-, homopolymer	Category 3	-	Respiratory tract irritation
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects
xylene	Category 3	-	Respiratory tract irritation
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result	
xylene	ASPIRATION HAZARD - Category 1	
ethylbenzene	ASPIRATION HAZARD - Category 1	

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself. Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment, but contains substance(s) hazardous to the environment. See section 3 for details.

Product/ingredient name	Result	Species	Exposure
xylene	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
ethylbenzene	Acute LC50 13400 μg/l Fresh water Acute EC50 7700 μg/l Marine water	Fish - Pimephales promelas Algae - Skeletonema costatum	96 hours 96 hours
	Acute EC50 2.93 mg/l	Daphnia	48 hours
	Acute LC50 4.2 mg/l	Fish	96 hours

Conclusion/Summary

: No known significant effects or critical hazards.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

Product/ingredient name Aquatic half-life		Photolysis	Biodegradability
xylene ethylbenzene	-	-	Readily Readily

12.3 Bioaccumulative potential

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SECTION 12: Ecological information			
Product/ingredient name	LogPow	BCF	Potential
hexane, 1,6-diisocyanato-, homopolymer	5.54	367.7	low
2-methoxy-1-methylethyl acetate	1.2	-	low
xylene	3.12	8.1 to 25.9	low
ethylbenzene	3.6	-	low
hexamethylene-di-isocyanate	0.02	57.63	low

12.4 Mobility in soil	
Soil/water partition	: Not available.
coefficient (Koc)	
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.
Disposal considerations	 Do not allow to enter drains or watercourses. Residues in empty containers should be neutralised with a decontaminant (see section 6). Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

European waste catalogue (EWC)

The European Waste Catalogue classification of this product, when disposed of as waste, is:

Waste code Waste designation	
08 01 11*	Waste paint and varnish containing organic solvents or other dangerous substances
Packaging	•

Methods of disposal: The generation of waste should be avoided or minimised wherever possible. Waste
packaging should be recycled. Incineration or landfill should only be considered
when recycling is not feasible.

SECTION 13: Disposal considerations

•		
Disposal considerations	 Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions. 	
Type of packaging		European waste catalogue (EWC)
CEPE Guidelines	15 01 10*	packaging containing residues of or contaminated by hazardous substances
Special precautions	This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.	

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1866	UN1866	UN1866	UN1866
14.2 UN proper shipping name	Resin solution	Resin solution	Resin solution	Resin solutior
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	111	111		111
14.5 Environmental hazards	No.	No.	No.	No.

ADR/RID	:	Hazard identification number 30 Tunnel code (D/E)
		ADR/RID: Viscous substance. Not restricted, ref. chapter 2.2.3.1.5 (applicable to receptacles < 450 litre capacity).
IMDG	1	<u>Emergency schedules</u> F-E, <u>S-E</u>
		IMDG: Viscous substance. Transport in accordance with paragraph 2.3.2.5 (applicable to receptacles < 450 litre capacity).
14.6 Special precautions for user	:	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
14.7 Maritime transport in bulk according to IMO instruments	:	Not available.

SECTION 15: Regulatory information

15.1 Safety, health and envir	onmental regulations/legislation specific for the substance or mixture
EU Regulation (EC) No. 190	<u>17/2006 (REACH)</u>
Annex XIV - List of substa	nces subject to authorisation
Annex XIV	
None of the components a	are listed.
Substances of very high	<u>concern</u>
None of the components a	are listed.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: As from August 24 2023 adequate training is required before industrial or professional use.
Other EU regulations	
VOC	: The provisions of Directive 2004/42/EC on VOC apply to this product. Refer to the product label and/or technical data sheet for further information.
VOC for Ready-for-Use Mixture	: Not available.
Industrial emissions (integrated pollution prevention and control) - Air	: Not listed
Industrial emissions (integrated pollution prevention and control) - Water	: Not listed
Ozone depleting substance	<u>:es (1005/2009/EU)</u>
Not listed.	
Prior Informed Consent (P	<u> 'IC) (649/2012/EU)</u>
Not listed.	
Persistent Organic Polluta Not listed.	<u>ints</u>
Seveso Directive	
This product may add to the major accident hazards.	e calculation for determining whether a site is within the scope of the Seveso Directive on
National regulations	
Industrial use	: The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.
International regulations	
Chemical Weapon Convent Not listed.	ion List Schedules I, II & III Chemicals
Montreal Protocol	
Not listed.	
Stockholm Convention on I Not listed.	Persistent Organic Pollutants
Rotterdam Convention on F	Prior Informed Consent (PIC)

SECTION 15: Regulatory information

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

15.2 Chemical	safety	 Not applicable.

assessment

SECTION 16: Other information

✓ Indicates information that has changed from previously issued version.

Abbreviations and acronyms	 ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group VPvB = Very Persistent and Very Bioaccumulative
	vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Acute Tox. 4, H332	Calculation method
Skin Sens. 1, H317	Calculation method
STOT SE 3, H335	Calculation method

Full text of abbreviated H statements

-	
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3	
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2	
Skin Sens. 1	SKIN SENSITISATION - Category 1	
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2	
Resp. Sens. 1	RESPIRATORY SENSITISATION - Category 1	
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3	
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2	
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2	
Asp. Tox. 1	ASPIRATION HAZARD - Category 1	
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3	
Acute Tox. 4	ACUTE TOXICITY - Category 4	
Acute Tox. 2	ACUTE TOXICITY - Category 2	

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Hardtop Flexi Standard Comp B				
SECTION 16: Othe	er information			
Date of issue/ Date of revision	: 27.03.2023			

:	No previous validation
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Notice to reader

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