SAFETY DATA SHE



Epoxy HR Comp A

Section 1. Identification

: Epoxy HR Comp A **Product name**

Product code 1505 **Product description** : Paint. **Product type** : Liquid.

Other means of

identification

: Not available.

Relevant identified uses of the substance or mixture and uses advised against

Use in coatings - Industrial use Use in coatings - Professional use

Supplier's details : Jotun Paints Co LLC,

> P.O.Box 672-C.P.O. Postal Code - 111 Sultanate of Oman Tel: 00968-626100 Fax:00968-626105 SDSJotun@jotun.com

Emergency telephone

number

: Jotun AS, Norway +47 33 45 70 00

Section 2. Hazards identification

Classification of the substance or mixture FLAMMABLE LIQUIDS - Category 3 SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1

SKIN SENSITISATION - Category 1

LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3

GHS label elements

Hazard pictograms







Signal word : Danger.

Hazard statements : H226 - Flammable liquid and vapour.

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction. H318 - Causes serious eye damage.

H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention : P280 - Wear protective gloves. Wear eye or face protection.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P273 - Avoid release to the environment.

P261 - Avoid breathing vapour.

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Response

Section 2. Hazards identification

: P362 + P364 - Take off contaminated clothing and wash it before reuse.

P302 + P352 - IF ON SKIN: Wash with plenty of water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor.

Storage : Not applicable.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

Other hazards which do not : None known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification

: Not available.

CAS number/other identifiers

CAS number : Not applicable.

EC number : Mixture. **Product code** : 1505

Ingredient name	%	CAS number
epoxy resin (MW ≤ 700)	≥10 - ≤17	1675-54-3
xylene	≤13	1330-20-7
phenol, polymer with formaldehyde, glycidyl ether	≤7.5	28064-14-4
butan-1-ol	≤6.2	71-36-3
ethylbenzene	≤5	100-41-4

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes.

Chemical burns must be treated promptly by a physician.

Inhalation

: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention

immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie,

belt or waistband.

Skin contact

: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

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Section 4. First aid measures

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact Causes serious eye damage.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

> pain watering redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

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Section 5. Firefighting measures

Hazardous thermal decomposition products

 Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

metal oxide/oxides

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take

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Section 7. Handling and storage

Advice on general occupational hygiene

precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and wellventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying to ISO 16321-1:2022 should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection Hand protection

: There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

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Section 8. Exposure controls/personal protection

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

Wear suitable gloves tested to ISO 374-1:2016.

May be used, gloves(breakthrough time) 4 - 8 hours: Viton® (> 0.7 mm), neoprene

(> 0.35 mm), butyl rubber (> 0.4 mm)

Not recommended, gloves(breakthrough time) < 1 hour: PVC (> 0.5 mm)

Recommended, gloves(breakthrough time) > 8 hours: nitrile rubber (> 0.4 mm), 4H/ Silver Shield® (> 0.07 mm), Teflon (> 0.35 mm), polyvinyl alcohol (PVA) (> 0.3 mm)

Body protection : Personal protective equipment for the body should be selected based on the task

being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static

discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be

selected based on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Respiratory protection : If workers are exposed to concentrations above the exposure limit, they must use a respirator according to EN 140. Use respiratory mask with charcoal and dust filter

when spraying this product, according to EN 14387(as filter combination A2-P2). In confined spaces, use compressed-air or fresh-air respiratory equipment. When use

of roller or brush, consider use of charcoalfilter.

Section 9. Physical and chemical properties

Appearance

Melting point

Physical state : Liquid.

Colour : Aluminium, Grey, Red, White.

Odour : Characteristic.

Odour threshold : Not applicable.

pH : Not applicable.

Boiling point : Lowest known value: 119°C (246.2°F) (butan-1-ol). Weighted average: 192.18°C

(377.9°F)

: Not applicable.

Flash point : Closed cup: 25°C (77°F)

Evaporation rate: Highest known value: 0.84 (ethylbenzene) Weighted average: 0.7compared with

butyl acetateNot applicable.

Flammability (solid, gas)

Lower and upper explosive

(flammable) limits

: 0.8 - 11.3%

Vapour pressure : Highest known value: 1.2 kPa (9.3 mm Hg) (at 20°C) (ethylbenzene). Weighted

average: 0.58 kPa (4.35 mm Hg) (at 20°C)

Vapour density : Highest known value: 11.7 (Air = 1) (epoxy resin (MW ≤ 700)). Weighted average:

6.66 (Air = 1)

Density : 1.529 to 1.66 g/cm³

Solubility : Insoluble in the following materials: cold water and hot water.

Partition coefficient: n-

octanol/water

: Not available.

Auto-ignition temperature : Lowest known value: 355°C (671°F) (butan-1-ol).

Decomposition temperature: Not available.

Viscosity : Kinematic (40°C): >20.5 mm²/s (>20.5 cSt)

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Section 10. Stability and reactivity

Reactivity

Chemical stability

Possibility of hazardous reactions

: No specific test data related to reactivity available for this product or its ingredients.

: The product is stable.

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials

: Reactive or incompatible with the following materials:

oxidising materials

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
epoxy resin (MW ≤ 700)	LD50 Dermal	Rabbit	20 g/kg	-
	LD50 Oral	Mouse	15600 mg/kg	-
xylene	LC50 Inhalation Vapour	Rat	20 mg/l	4 hours
_	LD50 Oral	Rat	4300 mg/kg	-
	TDLo Dermal	Rabbit	4300 mg/kg	-
butan-1-ol	LD50 Oral	Rat	790 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat - Male	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
epoxy resin (MW ≤ 700)	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
xylene	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
phenol, polymer with formaldehyde, glycidyl ether	Eyes - Mild irritant	Mammal - species unspecified	-	-	-
	Skin - Mild irritant	Mammal - species unspecified	-	-	-

Sensitisation

3	Route of exposure	Species	Result
epoxy resin (MW ≤ 700)	skin	Mammal - species unspecified	Sensitising
phenol, polymer with formaldehyde, glycidyl ether	skin	Mammal - species unspecified	Sensitising

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

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Section 11. Toxicological information

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name		Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
butan-1-ol	Category 3	_	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	3.5	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes: Not available.

of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : No known significant effects or critical hazards.

: Causes skin irritation. May cause an allergic skin reaction. **Skin contact**

: No known significant effects or critical hazards. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

> pain watering redness

Inhalation : No specific data.

Skin contact Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

: Not available. **Potential immediate**

effects

Potential delayed effects : Not available.

Potential chronic health effects

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Section 11. Toxicological information

Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	9124.09 mg/kg
Dermal	9176.91 mg/kg
Inhalation (vapours)	121.39 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
epoxy resin (MW ≤ 700)	Acute EC50 1.4 mg/l	Daphnia	48 hours
	Acute LC50 3.1 mg/l	Fish - pimephales promelas	96 hours
	Chronic NOEC 0.3 mg/l	Fish	21 days
xylene	Acute LC50 8500 μg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
phenol, polymer with formaldehyde, glycidyl ether	Acute EC50 3.3 mg/l	Daphnia	48 hours
, , , , , , , , , , , , , , , , , , ,	Acute LC50 7.5 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 7700 μg/l Marine water Acute EC50 2.93 mg/l Acute LC50 4.2 mg/l	Algae - Skeletonema costatum Daphnia Fish	96 hours 48 hours 96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
epoxy resin (MW ≤ 700) xylene phenol, polymer with formaldehyde, glycidyl ether	-	-	Not readily Readily Not readily
ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
epoxy resin (MW ≤ 700)	2.64 to 3.78	31	low
xylene	3.12	8.1 to 25.9	low
butan-1-ol	1	-	low
ethylbenzene	3.6	-	low

Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

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Section 12. Ecological information

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	ADR/RID	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	Paint	Paint	Paint
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Additional information	-	Emergency schedules F-E, S-E	-

Additional information

ADR/RID

: ADR/RID: Viscous substance. Not restricted, ref. chapter 2.2.3.1.5 (applicable to receptacles < 450 litre capacity).

Hazard identification number 30

Tunnel code (D/E)

IMDG

: IMDG: Viscous substance. Transport in accordance with paragraph 2.3.2.5 (applicable to receptacles < 450 litre capacity).

Emergency schedules F-E, S-E

Special precautions for user :

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments

: Not available.

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Section 15. Regulatory information

Safety, health and environmental regulations specific for the product : No known specific national and/or regional regulations applicable to this product (including its ingredients).

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information

History

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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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