

Corro-Coat EP-F 2001 HW50

Section 1. Identification

| | |
|--------------------------------------|--|
| Product name | : Corro-Coat EP-F 2001 HW50 |
| Product code | : 12821 |
| Product type | : Powder coating. |
| Other means of identification | : Not available. |
| Supplier's details | : Jotun Powder Coatings U.A.E. Ltd. (LLC) P.O. Box 51033 Dubai U.A.E Phone : + 971 4 347 2515 Fax : + 971 4 347 2815 Jotun Powder Coatings Saudi Arabia Co.Ltd 3078 – Industrial City 2, Ad Dammam, 34326-6419, Kingdom of Saudi Arabia. Office: +966 13 812 1259 Ext.211 Fax: +966 13 812 1226 sdspowder@jotun.no |
| Emergency telephone number | : JOTUN POWDER COATINGS U.A.E.Ltd. (LLC) Phone : + 971 4 347 2515 |

Section 2. Hazards identification

| | |
|---|---|
| Classification of the substance or mixture | : SKIN CORROSION/IRRITATION - Category 3 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SKIN SENSITISATION - Category 1 REPRODUCTIVE TOXICITY - Category 1B LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3 |
|---|---|

GHS label elements**Hazard pictograms****Signal word** : Danger.**Hazard statements** : H316 - Causes mild skin irritation.
H317 - May cause an allergic skin reaction.
H318 - Causes serious eye damage.
H360 - May damage fertility or the unborn child.
H412 - Harmful to aquatic life with long lasting effects.**Precautionary statements**

Section 2. Hazards identification

- Prevention** : P201 - Obtain special instructions before use.
P280 - Wear protective gloves, protective clothing and eye or face protection.
P273 - Avoid release to the environment.
P261 - Avoid breathing dust.
- Response** : P308 + P313 - IF exposed or concerned: Get medical advice or attention.
P362 + P364 - Take off contaminated clothing and wash it before reuse.
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor.
- Storage** : Not applicable.
- Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

CAS number/other identifiers

- CAS number** : Not applicable.
- EC number** : Mixture.
- Product code** : 12821

| Ingredient name | % | CAS number |
|---|----|------------|
| phenol, polymer with formaldehyde, glycidyl ether | ≤5 | 28064-14-4 |
| bisphenol a | ≤3 | 80-05-7 |
| calcium oxide | ≤3 | 1305-78-8 |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Section 4. First aid measures

- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes mild skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
reduced foetal weight
increase in foetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced foetal weight
increase in foetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
stomach pains
reduced foetal weight
increase in foetal deaths
skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : Fine dust clouds may form explosive mixtures with air.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
sulfur oxides
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and material for containment and cleaning up

Small spill : Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill : Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Section 7. Handling and storage

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | Exposure limits |
|-----------------|--|
| calcium oxide | ACGIH TLV (United States, 3/2020). TWA: 2 mg/m ³ 8 hours. |

Dust Limit : 10 mg/m³ (TWA of total inhalable dust) and 4 mg/m³ (TWA of respirable)

- Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying to EN 166 should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** :

Section 8. Exposure controls/personal protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.
 The breakthrough time must be greater than the end use time of the product.
 The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.
 Gloves should be replaced regularly and if there is any sign of damage to the glove material.
 Always ensure that gloves are free from defects and that they are stored and used correctly.
 The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.
 Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.
 Wear suitable gloves tested to EN374.
 Recommended, gloves(breakthrough time) > 8 hours: neoprene, PVC, nitrile rubber, butyl rubber

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : If workers are exposed to concentrations above the exposure limit, they must use a respirator according to EN 140. If dust is generated and ventilation is inadequate, use respirator that will protect against dust/mist. (FFP2 / N95).

Section 9. Physical and chemical properties

Appearance

- Physical state** : Solid. Powder.
- Colour** : Various
- Odour** : Odourless.
- Odour threshold** : Not applicable.
- pH** : Not applicable.
- Melting point (dust)** : 85 - 115 °C
- Boiling point** : Not applicable.
- Flash point** : Not applicable.
- Evaporation rate** : Not applicable.
- Flammability (solid, gas)** : Fine dust clouds may form explosive mixtures with air.
- Lower explosion limit (dust)** : 30 g/m³ (EN 14034-3)
- Minimum ignition energy (mJ)** : 10 - 30 (EN 13821)
- Vapour pressure** : Not applicable.
- Vapour density** : Not applicable.
- Density** : 1.48 to 1.58 g/cm³
- Solubility** : Insoluble in the following materials: cold water and hot water
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : > 400°C
- Decomposition temperature** : >250°C (>482°F)
- Viscosity** : Not applicable.

Section 10. Stability and reactivity

- Reactivity** : Fine dust clouds may form explosive mixtures with air.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame).
Take precautionary measures against electrostatic discharges.
To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material.
Prevent dust accumulation.
- Incompatible materials** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|---|------------------------|------------------------------|-------|-------------------------|-------------|
| phenol, polymer with formaldehyde, glycidyl ether | Skin - Mild irritant | Mammal - species unspecified | - | - | - |
| | Eyes - Mild irritant | Mammal - species unspecified | - | - | - |
| bisphenol a | Eyes - Severe irritant | Rabbit | - | 24 hours 250 Micrograms | - |
| | Skin - Mild irritant | Rabbit | - | 24 hours 500 milligrams | - |
| | Skin - Mild irritant | Rabbit | - | 250 milligrams | - |
| | Eyes - Irritant | Mammal - species unspecified | - | - | - |
| calcium oxide | Eyes - Irritant | Mammal - species unspecified | - | - | - |
| | Skin - Mild irritant | Mammal - species unspecified | - | - | - |

Sensitisation

| Product/ingredient name | Route of exposure | Species | Result |
|---|-------------------|------------------------------|-------------|
| phenol, polymer with formaldehyde, glycidyl ether bisphenol a | skin | Mammal - species unspecified | Sensitising |
| | skin | Mammal - species unspecified | Sensitising |

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Section 11. Toxicological information

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

| Name | Category | Route of exposure | Target organs |
|---------------|------------|-------------------|------------------------------|
| bisphenol a | Category 3 | - | Respiratory tract irritation |
| calcium oxide | Category 3 | - | Respiratory tract irritation |

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes mild skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
reduced foetal weight
increase in foetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced foetal weight
increase in foetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
stomach pains
reduced foetal weight
increase in foetal deaths
skeletal malformations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

Section 11. Toxicological information

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : May damage fertility.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

| Product/ingredient name | Result | Species | Exposure |
|--|------------------------------------|---|----------|
| phenol, polymer with formaldehyde, glycidyl ether bisphenol a | Acute EC50 3.3 mg/l | Daphnia | 48 hours |
| | Acute LC50 7.5 mg/l | Fish | 96 hours |
| | Acute EC50 1000 µg/l Marine water | Algae - Skeletonema costatum | 96 hours |
| | Acute EC50 1.506 mg/l | Algae - Prorocentrum minimum - Exponential growth phase | 72 hours |
| | Acute EC50 7.75 mg/l Fresh water | Daphnia - Daphnia magna - Neonate | 48 hours |
| | Acute LC50 1.34 mg/l Marine water | Crustaceans - Americamysis bahia - Larvae | 48 hours |
| | Acute LC50 3.5 mg/l Marine water | Fish - Rivulus marmoratus - Embryo | 96 hours |
| | Chronic NOEC 2 mg/l Fresh water | Algae - Chlorolobion braunii - Exponential growth phase | 4 days |
| | Chronic NOEC 0.05 mg/l Fresh water | Crustaceans - Asellus aquaticus - Juvenile (Fledgling, Hatchling, Weanling) | 21 days |
| | Chronic NOEC 30 µg/l Fresh water | Daphnia - Daphnia magna - Neonate | 21 days |
| Chronic NOEC 0.2 µg/l Fresh water | Fish - Carassius auratus - Adult | 90 days | |

Persistence and degradability

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|---|-------------------|------------|------------------|
| phenol, polymer with formaldehyde, glycidyl ether | - | - | Not readily |

Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|-------------------------|--------------------|----------|-----------|
| bisphenol a | 3.4 | 20 to 67 | low |
| calcium oxide | - | 2.34 | low |

Section 12. Ecological information

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

| | ADR/RID | IMDG | IATA |
|-----------------------------------|----------------|----------------|----------------|
| UN number | Not regulated. | Not regulated. | Not regulated. |
| UN proper shipping name | - | - | - |
| Transport hazard class(es) | - | - | - |
| Packing group | - | - | - |
| Environmental hazards | No. | No. | No. |
| Additional information | - | - | - |

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product : No known specific national and/or regional regulations applicable to this product (including its ingredients).

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Section 15. Regulatory information

Not listed.

[Stockholm Convention on Persistent Organic Pollutants](#)

Not listed.

[UNECE Aarhus Protocol on POPs and Heavy Metals](#)

Not listed.

Section 16. Other information

[History](#)

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Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

References : Not available.

✔ Indicates information that has changed from previously issued version.

[Notice to reader](#)

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.